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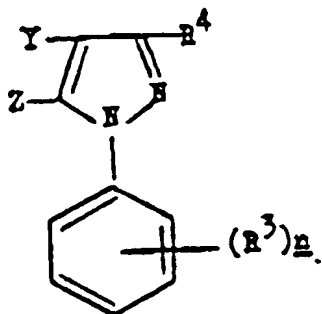
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⑤④ Pesticidal method using N-phenylpyrazoles.

⑤⑦ The invention provides a method for the control of arthropod, plant nematode or helminth pests using compounds of the formula :



where in Y is halogen, cyano, nitro, RSO₂, RSO or RS in which R is alkyl, cycloalkyl or alkenyl, thiocyanato, sulphonyl, carbamoyl, alkoxycarbonyl, alkanoyl or alkyl; Z represents hydrogen, an amino group -NR¹R², alkylsulphenylamino, alkoxymethyleneamino, halogen, alkyl, carboxy, alkylthio, alkylsulphonyl or alkylsulphonyl, trialkylsilylmethyl, trialkylsilyl, cyano or nitro; R³ represents halogen, alkyl or alkoxy, halogen-substituted alkylthio or alkylsulphonyl, nitro, cyano, or alkylsulphonyl; and R⁴ represents cycloalkyl, and n is 1 to 5, and salts thereof, provided that R⁴, Y and Z do not simultaneously represent one of nitro, cyano, halogen and unsubstituted alkyl; pesticidal compositions, novel compounds and processes for their preparation are described.

This invention relates to the use of N-phenylpyrazole derivatives against arthropod, plant nematode and helminth pests, to compositions containing them and to novel N-phenylpyrazole derivatives.

In J. Heter. Chem., 12 (1975), 1199-1205, P.L. Southwick and B. Dhawan have described experiments for the preparation of 4,6-diamino-pyrazolo[3,4-d]pyrimidines in the expectation that such pyrimidine derivatives would have useful pharmacological properties. They employed as starting materials 5-amino-4-cyanopyrazoles carrying on the 1-position a hydrogen atom, a methyl group, a hydroxyethyl group or a phenyl group substituted by one or more chlorine atoms and/or methyl groups, and on the 3-position a hydrogen atom, a methyl group or a phenyl or benzyl group. This publication contains no suggestion that compounds of general formula I possess or would be expected to possess activity against arthropods, helminths or plant nematodes.

Apparently these pyrazole compounds did not lead (according to the authors of the article) to useful therapeutic (viz. antimalarial) 4,6-diaminopyrazolo[3,4-d]pyrimidines.

US Patent No. 3760084 describes certain 5-amino-1-phenyl-pyrazoles as being useful for ameliorating inflammation in warm-blooded animals: the compounds carry on the 3-position hydrogen or a lower alkyl group and on the 4-position a carbamoyl or cyano group.

US Patent No. 3869274 describes certain 4-nitropyrazoles as being useful for the induction of abscission of fruit from fruit-bearing plants.

US Patent No. 4066776 describes a very extensive group of 1,4-disubstituted-3-nitropyrazoles as having antimicrobial, parasitocidal and herbicidal properties: the great biological activity of the compounds is stated to be limited to the 3-nitropyrazoles disclosed, the characterising feature of the compounds being the 3-nitropyrazole nucleus.

Japanese Patent Publication No. 12644/64 describes a process for the preparation of 4-thiocyanatopyrazole derivatives which are stated to be useful as germicides.

Japanese Patent Publication No. 49-117502 describes certain pyrazole sulphonamides having anti-thrombogenic properties.

None of the foregoing publications describes or suggests that compounds of general formula I possess or would be expected to possess the activity against arthropods, helminths or plant nematodes which has been discovered by the Applicants.

It has now unexpectedly been found after extensive research and experimentation that the N-phenylpyrazole derivatives of the general formula I depicted hereinafter wherein Y represents a halogen, i.e. fluorine, chlorine, bromine or iodine, atom, the cyano or nitro group or a group RSO_2 , RSO or RS in which R represents a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms, a cycloalkyl group containing from 3 to 5 carbon atoms, a straight-or branched-chain alkenyl group containing from 2 to 6 carbon atoms, the thiocyanato group, the sulphamoyl group which may be unsubstituted or substituted by one or two straight-or branched-chain alkyl groups which may be the same or different and contain from 1 to 6 atoms, the carbamoyl group which may be unsubstituted or substituted by one or two straight-or branched-chain alkyl groups which may be the same or different and contain from 1 to 6 carbon atoms, a straight-or branched-chain alkoxycarbonyl group containing from 2 to 7 carbon atoms, a straight-or branched-chain alkanoyl group containing from 2 to 7 carbon atoms, or a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms, Z represents the hydrogen atom, or the amino group $-\text{NR}^1\text{R}^2$ wherein R^1 and R^2 , which may be the same or different, each represents a hydrogen atom or a straight-or branched-chain alkyl group (containing from 1 to 6 carbon atoms, and which may be unsubstituted or substituted by straight-or branched-chain alkoxycarbonyl of 2 to 5 carbon atoms), cycloalkyl group containing from 3 to 6 carbon atoms, formyl group, straight-or branched-chain alkanoyl group (which contain from 2 to 7 carbon atoms or together form a 5 or 6 membered cyclic imide with the nitrogen atom to which they are attached and themselves may be unsubstituted or substituted by one or more halogen atoms) or cycloalkylcarbonyl group (which contain from 4 to 7 carbon atoms) or straight-or branched-chain alkoxycarbonyl groups (which contain from 2 to 7 carbon atoms and themselves are unsubstituted or substituted by one or more halogen atoms), or Z represents a straight-or branched-chain alkylsulphenylamino group containing from 1 to 4 carbon atoms, a straight-or branched-chain alkoxymethyleneamino group containing from 2 to 5 carbon atoms which may be unsubstituted or substituted on methylene by a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms, or represents a halogen, i.e. fluorine, chlorine, bromine or iodine, atom, a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms, the carboxy group, or a straight or branched-chain alkylthio, alkylsulphinyl or alkylsulphonyl group containing from 1 to 6 carbon atoms, which may be unsubstituted or substituted by one or more halogen atoms, or represents a straight-or branched-chain trialkylsilylmethyl group containing from 1 to 6 carbon atoms in each alkyl group which may be the same or different, a trialkylsilyl group containing from 1 to 6 carbon atoms in each alkyl group which may be the same or different or the cyano or nitro group, R^3 represents a halogen, i.e. fluorine, chlorine, bromine or iodine atom, a straight-or branched-chain alkyl or alkoxy

group containing from 1 to 4 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms, (e.g. a trifluoromethyl or trifluoromethoxy group), a straight-or branched-chain alkylthio or alkylsulphinyl group containing from 1 to 4 carbon atoms which is substituted by one or more halogen atoms (e.g. a trifluoromethylthio or trifluoromethylsulphinyl group), the nitro or cyano group or a straight-or branched-chain alkylsulphonyl group containing from 1 to 4 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms (e.g. the trifluoromethylsulphonyl group), and R⁴ represents a halogen, i.e. fluorine, chlorine, bromine or iodine, atom, a cyano or nitro group or a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms, or a cycloalkyl group containing from 3 to 6 carbon atoms, and n represents an integer from 1 to 5 inclusive, and, when Z represents a carboxy group, salts thereof with pesticidally-acceptable bases provided that R⁴, Y and Z do not simultaneously represent three groups of the same genus selected from the genera (i) nitro, (ii) cyano, (iii) halogen and (iv) unsubstituted alkyl, have valuable activity against arthropod, plant nematode and helminth pests, more particularly by ingestion of the compound(s) of general formula I by the arthropods. When n represents an integer from 2 to 5 inclusive, atoms and groups represented by R³ may be the same or different.

By the term 'salts with pesticidally acceptable bases' is meant salts the cations of which are known and accepted in the art for the formulation of salts of pesticidally active acids for agricultural or horticultural use. When intended for application to vertebrates to combat infection or infestation by arthropods or helminths, the salts with bases used will be non-toxic. By the term 'non-toxic' is meant salts with bases the cations of which are innocuous to the vertebrates at the doses administered and which do not vitiate the beneficial effects produced by the anion.

Preferably, the salts are water-soluble. Suitable salts with bases include alkali metal (e.g. sodium and potassium), alkaline earth metal (e.g. calcium and magnesium), ammonium and amine (e.g. diethanolamine, triethanolamine, octylamine, morpholine and dioctylmethylamine) salts. It is to be understood that where reference is made in the present specification to the compounds of general formula I such reference is intended to include also the salts with pesticidally acceptable bases of compounds of general formula I where appropriate.

Preferred compounds of general formula I are those with phenyl substitution which is 2,4,6-trichloro, 2,3,5,6-tetrachloro, 2-chloro-4-trifluoromethyl, 2,3,5,6-tetrafluoro-4-trifluoromethyl, 2,6-dichloro-4-trifluoromethylthio, 2-chloro-3,5,6-trifluoro-4-trifluoromethyl, 2,6-dichloro-3,5-difluoro-4-trifluoromethyl, 2,6-dichloro-4-nitro, 2,6-dichloro-4-trifluoromethylsulphinyl, 2,6-dichloro-4-methanesulphonyl and 2,6-dichloro-4-trifluoromethanesulphonyl.

Compounds of general formula I wherein (R³)_n represents 2,6-dichloro-4-trifluoromethyl or 2,6-dichloro-4-trifluoromethoxy substitution of the phenyl group are especially preferred.

Preferred compounds are those where

(a) Y and R⁴ each represent a cyano group and Z represents the hydrogen atom, the amino group -NR¹R² or an alkylsulphenylamino group, an alkoxymethyleneamino group which may be unsubstituted or substituted on methylene by an alkyl group, a halogen atom, an alkyl group, the carboxy group, an alkylthio, alkylsulphinyl or alkylsulphonyl group which is optionally halogen substituted, a trialkylsilylmethyl group, a trialkylsilyl group or the nitro group;

(b) Y represents an alkylsulphonyl group which is optionally halogen substituted, a cycloalkylsulphonyl group or an alkenylsulphonyl group, Z represents the hydrogen atom, the amino group -NR¹R² or an alkylsulphenylamino group, an alkoxymethyleneamino group which is unsubstituted or substituted on methylene by an alkyl group, a halogen atom, an alkyl group, the carboxy group, an alkylthio, alkylsulphinyl or alkylsulphonyl group which is optionally halogen substituted, a trialkylsilylmethyl group, a trialkylsilyl group or the cyano or nitro group and R⁴ represents a halogen atom or the cyano or nitro group;

(c) R⁴ represents the nitro group, Y represents the cyano or nitro group, a carbamoyl group or an alkoxy-carbonyl group and

Z represents the hydrogen atom, a halogen atom, an alkyl group, the carboxy group, an alkylthio, alkylsulphinyl or alkylsulphonyl group which is optionally halogen substituted, a trialkylsilylmethyl group, a trialkylsilyl group or the nitro group;

(d) R⁴ represents a halogen atom, Y represents the cyano or nitro group, a carbamoyl group or an alkoxy-carbonyl group and

Z represents the hydrogen atom, the amino group -NR¹R² or an alkylsulphenylamino group, an alkoxymethyleneamino group which is unsubstituted or substituted on methylene by an alkyl group, a halogen atom, an alkyl group, the carboxy group, an alkylthio, alkylsulphinyl or alkylsulphonyl group which is optionally

halogen substituted, a trialkylsilylmethyl group, a trialkylsilyl group or the nitro group; and
 (e) R⁴ represent an alkyl group which is unsubstituted or substituted by one or more halogen atoms, or a cycloalkyl group, Y represents a halogen atom, the cyano or nitro group, a group RSO₂, RSO or RS, the thiocyanato group, a sulphonamoyl group, a carbamoyl group, an alkoxy carbonyl group, an alkanoyl group
 5 or an alkyl group which is unsubstituted or substituted by one or more halogen atoms,

Z represents the hydrogen atom, the amino group -NR¹R² or an alkylsulphenylamino group, an alkoxymethyleneamino group which is unsubstituted or substituted on methylene by an alkyl group, a halogen atom, an alkyl group, the carboxy group, an alkylthio, alkylsulphenyl or alkylsulphonyl group which is optionally
 10 halogen substituted, a trialkylsilylmethyl group, a trialkylsilyl group or the cyano or nitro group.

It will be appreciated that the groups listed above are as hereinbefore defined earlier in the specification. Compounds of general formula I wherein R⁴ represents a trifluoromethyl or methyl group are also preferred.

Compounds of general formula I which are of particular interest against arthropods are:

- 1 5-Amino-3,4-dicyano-1-(2,4,6-trichlorophenyl)pyrazole
- 15 2 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole
- 3 5-Amino-3,4-dicyano-1-(2,3,5,6-tetrachlorophenyl)pyrazole
- 4 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole
- 5 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 6 5-Amino-3-chloro-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole
- 20 7 5-Amino-3-bromo-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole
- 8 5-Amino-3-iodo-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole
- 9 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-5-ethanesulphenylaminopyrazole
- 10 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-5-methoxymethyleneaminopyrazole
- 11 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-5-propoxymethylenenaminopyrazole
- 25 12 5-Acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole
- 13 5-Dichloroacetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole
- 14 5-Cyclopropylcarbonamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole
- 15 5-Pentanamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole
- 16 5-Propionamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole
- 30 17 5-Amino-1-(2-chloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole
- 18 5-Amino-3,4-dicyano-1-(2,3,5,6-tetrafluoro-4-trifluoromethylphenyl)pyrazole
- 19 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-pentafluoroethylpyrazole
- 20 5-Amino-3-chlorodifluoromethyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyanopyrazole
- 21 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-difluoromethylpyrazole
- 35 22 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole
- 23 5-Amino-4-carbamoyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 24 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methoxycarbonyl-3-trifluoromethylpyrazole
- 25 5-Acetamido-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 26 1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-(2,2-dimethylpropionamido)-pyrazole
- 40 27 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-ethoxymethyleneamino-3-trifluoromethylpyrazole
- 28 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-dimethylamino-3-trifluoromethylpyrazole
- 29 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-ethoxycarbonylmethylamino-3-trifluoromethylpyrazole
- 30 4-Cyano-5-methylamino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 45 31 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(2,2-dimethylpropionamido)-3-trifluoromethylpyrazole
- 32 5-Amino-4-bromo-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 33 5-Bromo-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 34 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-fluoromethylpyrazole
- 50 35 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole
- 36 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-3-trifluoromethylpyrazole
- 37 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(ethoxycarbonyl)amino-3-trifluoromethylpyrazole
- 38 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(cyclopropanecarbonyl)amino-3-trifluoromethylpyrazole
- 55 39 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-cyclopropanecarbonamido-3-trifluoromethylpyrazole
- 40 5-Amino-4-chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole

- 41 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-ethoxycarbonylamino-3-trifluoromethylpyrazole
- 42 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 43 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-iodo-3-trifluoromethylpyrazole
- 44 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methyl-3-trifluoromethylpyrazole
- 5 45 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(N,N-dimethylsulphamoyl)-3-trifluoromethylpyrazole
- 46 5-Amino-4-cyano-3-cyclopropyl-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole
- 47 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-heptafluoropropylpyrazole
- 48 5-Amino-3,4-dicyano-1-(2,6-dichloro-4-trifluoromethylthiophenyl)pyrazole
- 10 49 5-Amino-1-(2-chloro-3,5,6-trifluoro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole,
- 50 5-Amino-1-(2,6-dichloro-3,5-difluoro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole,
- 51 5-Amino-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-3,4-dicyanopyrazole,
- 52 5-Amino-4-cyano-3-ethyl-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole
- 53 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-methylpyrazole
- 15 54 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-ethoxycarbonylpyrazole
- 55 5-Amino-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-methanesulphonyl-3-methylpyrazole
- 56 5-Amino-1-(2-chloro-3,5,6-trifluoro-4-trifluoromethylphenyl)-4-cyano-3-trifluoromethylpyrazole
- 57 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylthiophenyl)-3-trifluoromethylpyrazole
- 58 5-Amino-3-chlorofluoromethyl-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole
- 20 59 5-Amino-4-cyano-1-(2,6-dichloro-3,5-difluoro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 60 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(1-ethoxyethylideneamino)-3-methylpyrazole
- 61 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-5-succinimidopyrazole
- 62 5-Acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole
- 63 5-Acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-methanesulphonylpyrazole
- 25 64 5-Amino-1-(2,6-dichloro-4-nitrophenyl)-3,4-dicyanopyrazole
- 65 1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-methylaminopyrazole
- 66 1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-ethylaminopyrazole
- 67 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(N-methyl-N-ethoxycarbonylamino)-3-trifluoromethylpyrazole
- 30 68 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(N-acetyl-N-trimethylacetylaminopyrazole)-3-trifluoromethylpyrazole
- 69 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(N-propionyl-N-trimethylacetylaminopyrazole)-3-trifluoromethylpyrazole
- 70 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethyl-5-trimethylacetylaminopyrazole
- 35 71 1-(2,6-Dichloro-4-trifluoromethylphenyl)-5-ethoxycarbonylamino-4-nitro-3-trifluoromethylpyrazole
- 72 3-Chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-5-trimethylacetylaminopyrazole
- 73 3-Chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-5-bis(ethoxycarbonyl)aminopyrazole
- 74 3-Chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-5-ethoxycarbonylaminopyrazole
- 75 4-Cyano-5-diacetylaminopyrazole-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 40 76 5-(N-Acetyl-N-ethoxycarbonylamino)-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole
- 77 1-(2,6-Dichloro-4-trifluoromethylphenyl)-5-bis(ethoxycarbonyl)amino-3,4-dicyanopyrazole
- 78 1-(2,6-Dichloro-4-trifluoromethylphenyl)-5-bis(ethoxycarbonyl)amino-4-methanesulphonyl-3-trifluoromethylpyrazole
- 45 79 1-(2,6-Dichloro-4-trifluoromethylphenyl)-5-ethoxycarbonylamino-4-methanesulphonyl-3-trifluoromethylpyrazole
- 80 1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-ethoxycarbonylaminopyrazole
- 81 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-trifluoromethylpyrazole
- 82 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-methylpyrazole
- 50 83 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-nitropyrazole
- 84 5-Acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole
- 85 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole
- 86 1-(2,6-Dichloro-4-trifluoromethylphenyl)-3-methyl-4-methanesulphonylpyrazole
- 87 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-fluoropyrazole
- 55 88 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole
- 89 5-Chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-trifluoromethylpyrazole
- 90 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(N-ethylsulphamoyl)-3-trifluoromethylpyrazole
- 91 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(N-methylsulphamoyl)-3-trifluoromethylpyrazole

- 92 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-cyano-3-nitro-pyrazole
 93 1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-nitro-pyrazole
 94 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-fluoro-pyrazole
 95 5-Amino-3-chloro-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-cyano-pyrazole
 96 5-Amino-3-chloro-4-cyano-1-(2,6-dichloro-3,5-difluoro-4-trifluoromethylphenyl)-pyrazole
 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-5-trimethylsilyl-pyrazole
 98 5-tert-Butyldimethylsilyl-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-pyrazole
 99 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methylthio-3-trifluoromethyl-pyrazole
 100 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-5-trifluoromethylthio-pyrazole
 101 5-Carboxy-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-pyrazole
 102 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethyl-5-trimethylsilyl-pyrazole
 103 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-5-trimethylsilylmethyl-pyrazole
 104 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methoxycarbonylamino-3-trifluoromethyl-pyrazole
 105 1-(2,6-dichloro-4-trifluoromethylphenyl)-4,5-dicyano-3-trifluoromethyl-pyrazole
 106 5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-pyrazole
 107 4-Acetyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-pyrazole
 108 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methylsulphinyl-3-trifluoromethyl-pyrazole
 109 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylsulphinyl-3-trifluoromethyl-pyrazole
 110 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylsulphinyl-3-methyl-pyrazole
 111 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylsulphinylphenyl)-3-trifluoromethyl-pyrazole
 112 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methylsulphinyl-3-trifluoromethyl-pyrazole
 113 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylsulphonyl-3-trifluoromethyl-pyrazole
 114 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylsulphonyl-3-methyl-pyrazole
 115 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-propanesulphonyl-pyrazole
 116 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trichloromethanesulphonyl-3-methyl-pyrazole
 117 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylthio-3-methyl-pyrazole
 118 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-methylthio-pyrazole
 119 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-n-propylthio-3-methyl-pyrazole
 120 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylthio-3-trifluoromethyl-pyrazole
 121 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methylthio-3-trifluoromethyl-pyrazole
 122 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-thiocyanato-3-trifluoromethyl-pyrazole
 123 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-thiocyanato-pyrazole
 124 5-Amino-4-cyano-1-(2,6-dichloro-4-methanesulphonylphenyl)-3-trifluoromethyl-pyrazole
 125 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-trichloromethylthio-pyrazole
 126 4-Cyano-1-(2,6-dichloro-4-trifluoromethanesulphonylphenyl)-5-nitro-3-trifluoromethyl-pyrazole
 127 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-difluoromethyl-3-trifluoromethyl-pyrazole
 128 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methyl-3-trifluoromethyl-pyrazole

The numbers 1 to 128 are assigned to the above compounds for identification and reference hereinafter.

Especially preferred compounds of general formula I are numbered:-
 2; 22; 37; 53; 71; 106 and 118.

According to a feature of the present invention, there is provided a method for the control of arthropod, plant nematode or helminth pests at a locus which comprises the treatment of the locus (e.g. by application or administration) with an effective amount of a compound of general formula I, or a pesticidally acceptable salt thereof, wherein the various symbols are as hereinbefore defined. The compounds of general formula I may, in particular, be used in the fields of veterinary medicine and livestock husbandry and in the maintenance of public health against arthropods or helminths which are parasitic internally or externally upon vertebrates, particularly warm-blooded vertebrates, for example man and domestic animals, e.g. cattle, sheep, goats, equines, swine, poultry, dogs, cats and fishes, for example *Acarina*, including ticks (e.g. *Ixodes* spp., *Boophilus* spp. e.g. *Boophilus microplus*, *Amblyomma* spp., *Hyalomma* spp., *Rhipicephalus* spp. e.g. *Rhipicephalus appendiculatus*, *Haemaphysalis* spp., *Dermacentor* spp., *Ornithodoros* spp. (e.g. *Ornithodoros moubata*) and mites (e.g. *Damalinia* spp., *Dermatophagoides* spp., *Sarcoptes* spp. e.g. *Sarcoptes scabiei*, *Psoroptes* spp., *Chorioptes* spp., *Demodex* spp., *Eutrombicula* spp.); *Diptera* (e.g. *Aedes* spp., *Anopheles* spp., *Musca* spp., *Hypoderma* spp., *Gasterophilus* spp., *Simulium* spp.); *Hemiptera* (e.g. *Triatoma* spp.); *Phthiraptera* (e.g. *Damalinia* spp., *Linognathus* spp.); *Siphonaptera* (e.g. *Ctenocephalides* spp.); *Dictyoptera* (e.g. *Periplaneta* spp., *Blattella* spp.); *Hymenoptera* (e.g. *Monomorium pharaonis*); for example against infections of the gastro-intestinal tract caused by parasitic nematode worms, for example members of the family *Trichostrongylidae*, *Nippostrongylus brasiliensis*, *Trichinella spiralis*, *Haemonchus contortus*, *Trichostrongylus colubriformis*, *Nema-*

5 todirus battus, Ostertagia circumcincta, Trichostrongylus axei, Cooperia spp. and Hymenolepis nana; in the protection of stored products, for example cereals, including grain and flour, groundnuts, animal feedstuffs, timber and household goods, e.g. carpets and textiles, against attack by arthropods, more especially beetles, including weevils, moths and mites, for example Ephestia spp. (flour moths), Anthrenus spp. (carpet beetles),
 10 Tribolium spp. (flour beetles), Sitophilus spp. (grain weevils) and Acarus spp. (mites), in the control of cockroaches, ants and similar arthropod pests in infested domestic and industrial premises and in the control of mosquito larvae in waterways, wells, reservoirs or other running or standing water; in agriculture, against adults, larvae and eggs of Lepidoptera (butterflies and moths), e.g. Heliothis spp. such as Heliothis virescens (tobacco budworm), Heliothis armigera and Heliothis zea, Spodoptera spp. such as S. exempta, S. littoralis (Egyptian cotton worm), S. eridania (southern army worm), Mamestra configurata (bertha army worm); Earias spp. e.g. E. insulana (Egyptian bollworm), Pectinophora spp. e.g. Pectinophora gossypiella (pink bollworm), Ostrinia spp. such as O. nubilalis (European cornborer), Trichoplusia ni (cabbage looper), Pieris spp. (cabbage worms), Laphygma spp. (army worms), Agrotis and Amathes spp. (cutworms), Wiseana spp. (porina moth),
 15 Chilo spp. (rice stem borer), Tryporyza spp. and Diatraea spp. (sugar cane borers and rice borers), Sparganothis pilleriana (grape berry moth), Cydia pomonella (codling moth), Archips spp. (fruit tree tortrix moths), Plutella xylostella (diamond back moth); against adults and larvae of Coleoptera (beetles) e.g. Hypothenemus hampei (coffee berry borer), Hylesinus spp. (bark beetles), Anthonomus grandis (cotton boll weevil), Acalymma spp. (cucumber beetles), Lema spp., Psylliodes spp., Leptinotarsa decemlineata - (Colorado potato beetle), Diabrotica spp. (corn rootworms), Gonocephalum spp. (false wire worms), Agriotes spp. (wireworms). Dermolepida and Heteronychus spp. (white grubs), Phaedon cochleariae (mustard beetle), Lissorhoptrus oryzophilus (rice water weevil), Meligethes spp. (pollen beetles), Ceutorhynchus spp. Rhynchophorus and Cosmopolites spp. (root weevils); against Hemiptera e.g. Psylla spp., Bemisia spp., Aphis spp., Myzus spp., Megoura viciae, Phylloxera spp., Adelges spp., Phorodon humuli (hop damson aphid), Aeneolamia spp., Nephotettix spp. (rice leaf hoppers), Empoasca spp., Nilaparvata spp., Perkinsiella spp., Pyrilla spp., Anidiella spp. (red scales), Coccus spp., Psuedococcus spp., Helopeltis spp. (mosquito bugs), Lygus spp., Dysdercus spp., Oxycaenus spp., Nezara spp.; Hymenoptera e.g. Athalia spp. and Cephus spp. (saw flies), Atta spp. (leaf cutting ants); Diptera e.g. Hylemyia spp. (root flies), Atherigona spp. and Chlorops spp. (shoot flies), Phytomyza spp. (leaf miners), Ceratitis spp. (fruit flies); Thysanoptera such as Thrips tabaci; Orthoptera such as Locusta and Schistocerca spp. (locusts) and crickets e.g. Gryllus spp. and Acheta spp., Collembola e.g. Sminthurus spp. and Onychiurus spp. (springtails), Isoptera e.g. Odontotermes spp. (termites), Dermaptera e.g. Forficula spp. (earwigs) and also other arthropods of agricultural significance such as Acari (mites) e.g. Tetranychus spp., Panonychus spp. and Bryobia spp. (spider mites), Eriophyes spp. (gall mites), Polyphagotarsonemus spp., Blaniulus spp. (millipedes), Scutigera spp. - (symphylids), Oniscus spp. (woodlice) and Triops spp. (crustacea); nematodes which attack plants and trees of importance to agriculture, forestry, horticulture either directly or
 35 by spreading bacterial, viral, mycoplasma or, fungal diseases of the plants, root-knot nematodes such as Meloidogyne spp. (e.g. M. incognita); cyst nematodes such as Globodera spp. (e.g. G. rostochiensis); Heterodera spp. (e.g. H. avenae); Radopholus spp. (e.g. R. similis); lesion nematodes such as Pratylenchus spp. (e.g. P. pratensis); Belonolaimus spp. - (e.g. B. gracilis); Tylenchulus spp. (e.g. T. semipenetrans); Rotylenchulus spp. (e.g. R. reniformis); Rotylenchus spp. (e.g. R. robustus); Helicotylenchus spp. (e.g. H. multicinctus); Hemicycliophora spp. (e.g. H. gracilis); Criconemoides spp. (e.g. C. similis); Trichodorus spp. (e.g. T. primitivus); dagger nematodes such as Xiphinema spp. (e.g. X. diversicaudatum), Longidorus spp. (e.g. L. elongatus); Hoplolaimus spp. - (e.g. H. coronatus); Aphelenchoides spp. (e.g. A. ritzei, A. bessevi); stem and bulb eelworms such as Ditylenchus spp. (e.g. D. dipsaci).

45 The invention also provides a method for the control of arthropod or nematode pests of plants which comprises the application to the plants or to the medium in which they grow of an effective amount of a compound of general formula I or a pesticidally acceptable salt thereof.

The compounds of general formula I may be applied in solid or liquid compositions to the soil principally to control those nematodes dwelling therein but also to the foliage principally to control those nematodes attacking the aerial parts of the plants (e.g. Aphelenchoides spp. and Ditylenchus spp. listed above).

50 The compounds of general formula I are of value in controlling pests which feed on parts of the plant remote from the point of application, e.g. leaf feeding insects are killed by the subject compounds applied to roots.

In addition the compounds may reduce attacks on the plant by means of antifeeding or repellent effects.

55 The compounds of general formula I are of particular value in the protection of field, forage, plantation, glass house, orchard and vineyard crops, of ornamentals and of plantation and forest trees, for example, cereals (such as maize, wheat, rice, sorghum), cotton, tobacco, vegetables and salads (such as beans, cole crops, curcubits, lettuce, onions, tomatoes and peppers), field crops (such as potato, sugar beet, ground nuts, soya-bean, oil seed rape), sugar cane, grassland and forage (such as of tea, coffee, cocoa, banana, oil palm, coconut, rubber, spices), orchards and groves (such as of stone and pip fruit, citrus, kiwifruit, avocado, mango,

olives and walnuts), vineyards, ornamental plants, flowers and shrubs under glass and in gardens and parks, forest trees (both deciduous and evergreen) in forests, plantations and nurseries.

They are also valuable in the protection of timber (standing, felled, converted, stored or structural) from attack by sawflies (e.g. Urocerus) or beetles (e.g. scolytids, platypodids, lyctids, bostrychids, cerambycids, anobiids).

They have applications in the protection of stored products such as grains, fruits, nuts, spices and tobacco, whether whole, milled or compounded into products, from moth, beetle and mite attack. Also protected are stored animal products such as skins, hair, wool and feathers in natural or converted form - (e.g. as carpets or textiles) from moth and beetle attack; also stored meat and fish from beetle, mite and fly attack.

The compounds of general formula I are of particular value in the control of arthropods or helminths which are injurious to, or spread or act as vectors of diseases in man and domestic animals, for example those hereinbefore mentioned, and more especially in the control of ticks, mites, lice, fleas, midges and biting, nuisance and myiasis flies. The compounds of general formula I are particularly useful in controlling arthropods or helminths which are present inside domestic host animals or which feed in or on the skin or suck the blood of the animal, for which purpose they may be administered orally, parenterally, percutaneously or topically.

The compositions hereinafter described for topical application to man and animals and in the protection of stored products, household goods, property and areas of the general environment may, in general, alternatively be employed for application to growing crops and crop growing loci and as a seed dressing.

Suitable means of applying the compounds of general formula I include:-

to persons or animals infested by or exposed to infestation by arthropods or helminths, by parenteral, oral or topical application of compositions in which the active ingredient exhibits an immediate and/or prolonged action over a period of time against the arthropods or helminths, for example by incorporation in feed or suitable orally-ingestible pharmaceutical formulations, edible baits, salt licks, dietary supplements, pour-on formulations, sprays, baths, dips, showers, jets, dusts, greases, shampoos, creams, wax-smears and livestock self-treatment systems;

to the environment in general or to specific locations where pests may lurk, including stored products, timber, household goods, and domestic and industrial premises, as sprays, fogs, dusts, smokes, wax-smears, lacquers, granules and baits, and in tricklefeeds to waterways, wells, reservoirs and other running or standing water; to domestic animals in feed to control fly larvae feeding in their faeces.

The compounds of general formula I may be applied to control arthropods or helminths in compositions of any type known to the art suitable for internal or external administration to vertebrates or application for the control of arthropods in any premises or indoor or outdoor area, containing as active ingredient at least one compound of general formula I in association with one or more compatible diluents or adjuvants appropriate for the intended use. All such compositions may be prepared in any manner known to the art.

Compositions suitable for administration to vertebrates or man include preparations suitable for oral, parenteral, percutaneous, e.g. pour-on, or topical administration.

Compositions for oral administration comprise one or more of the compounds of general formula I in association with pharmaceutically acceptable carriers or coatings and include, for example, tablets, pills, capsules, pastes, gels, drenches, medicated feeds, medicated drinking water, medicated dietary supplements, slow-release boluses or other slow-release devices intended to be retained within the gastro-intestinal tract. Any of these may incorporate active ingredient contained within microcapsules or coated with acid-labile or alkali-labile or other pharmaceutically acceptable enteric coatings. Feed premixes and concentrates containing compounds of the present invention for use in preparation of medicated diets, drinking water or other materials for consumption by animals may also be used.

Compositions for parenteral administration include solutions, emulsions or suspensions in any suitable pharmaceutically acceptable vehicle and solid or semisolid subcutaneous implants or pellets designed to release active ingredient over a protracted period and may be prepared and made sterile in any appropriate manner known to the art.

Compositions for percutaneous and topical administration include sprays, dusts, baths, dips, showers, jets, greases, shampoos, creams, wax-smears, or pour-on preparations and devices (e.g. ear tags) attached externally to animals in such a way as to provide local or systemic arthropod control.

Solid or liquid baits suitable for controlling arthropods comprise one or more compounds of general formula I and a carrier or diluent which may include a food substance or some other substance to induce consumption by the arthropod.

Liquid compositions include water miscible concentrates, emulsifiable concentrates, flowable suspensions, wettable or soluble powders containing one or more compounds of general formula I which may be used to treat substrates or sites infested or liable to infestation by arthropods including premises, outdoor or indoor storage or processing areas, containers or equipment and standing or running water.

Solid homogenous or heterogenous compositions containing one or more compounds of general formula I, for example granules, pellets, briquettes or capsules, may be used to treat standing or running water over a period of time. A similar effect may be achieved using trickle or intermittent feeds of water dispersible concentrates as described herein.

5 Compositions in the form of aerosols and aqueous or non-aqueous solutions or dispersions suitable for spraying, fogging and low-or ultra-low volume spraying may also be used.

Suitable solid diluents which may be used in the preparation of compositions suitable for applying the compounds of general formula I include aluminium silicate, kieselguhr, corn husks, tricalcium phosphate, powdered cork, adsorbent carbon black, magnesium silicate, a clay such as kaolin, bentonite or attapulgite, and water
10 soluble polymers and such solid compositions may, if desired, contain one or more compatible wetting, dispersing, emulsifying or colouring agents which, when solid, may also serve as diluent.

Such solid compositions, which may take the form of dusts, granules or wettable powders, are generally prepared by impregnating the solid diluents with solutions of the compound of general formula I in volatile solvents, evaporating the solvents and, if necessary, grinding the products so as to obtain powders and, if desired,
15 granulating or compacting the products so as to obtain granules, pellets or briquettes or by encapsulating finely divided active ingredient in natural or synthetic polymers. e.g. gelatin, synthetic resins and polyamides.

The wetting, dispersing and emulsifying agents which may be present, particularly in wettable powders, may be of the ionic or non-ionic types, for example sulphuric acid esters, quaternary ammonium derivatives or products based upon condensates of ethylene oxide with nonyl- and octyl-phenol, or carboxylic acid esters of
20 anhydrosorbitols which have been rendered soluble by etherification of the free hydroxy groups by condensation with ethylene oxide, or mixtures of these types of agents. Wettable powders may be treated with water immediately before use to give suspensions ready for application.

Liquid compositions for the application of the compounds of general formula I may take the form of solutions, suspensions and emulsions of the compounds of general formula I optionally encapsulated in natural or
25 synthetic polymers, and may, if desired, incorporate wetting, dispersing or emulsifying agents. These emulsions, suspensions and solutions may be prepared using aqueous, organic or aqueous-organic diluents, for example acetophenone, isophorone, toluene, xylene, mineral, animal or vegetable oils, and water soluble polymers (and mixtures of these diluents), which may contain wetting, dispersing or emulsifying agents of the ionic or non-ionic types or mixtures thereof, for example those of the types described above. When desired, the
30 emulsions containing the compounds of general formula I may be used in the form of self-emulsifying concentrates containing the active substance dissolved in the emulsifying agents or in solvents containing emulsifying agents compatible with the active substance, the simple addition of water to such concentrates producing compositions ready for use.

Compositions containing compounds of general formula I which may be applied to control arthropod, plant
35 nematode or helminth pests, may also contain synergists (e.g. piperonyl butoxide or sesamex), stabilizing substances, other insecticides, acaricides, plant nematocides or anthelmintics, fungicides (agricultural or veterinary as appropriate e.g. benomyl, iprodione), bactericides, arthropod or vertebrate attractants or repellants or pheromones, reodorants, flavouring agents, dyes and auxiliary therapeutic agents, e.g. trace elements. These may be designed to improve potency, persistence, safety, uptake where desired, spectrum of pests controlled
40 or to enable the composition to perform other useful functions in the same animal or area treated.

Examples of other pesticidally-active compounds which may be included in, or used in conjunction with, the compositions of the present invention are: acephate, chlorpyrifos, demeton-S-methyl, disulfoton, ethoprophos, fenitrothion, malathion, monocrotophos, parathion, phosalone, pirimiphos-methyl, triazophos, cyfluthrin, cypermethrin, deltamethrin, fenpropathrin, fenvalerate, permethrin, aldicarb, carbosulfan, methomyl, oxamyl,
45 pirimicarb, bendiocarb, teflubenzuron, dicofol, endosulfan, lindane, benzoximate, cartap, cyhexatin, tetradifon, avermectins, ivermectin, milbemycins, thiophanate, trichlorfon and dichlorvos.

The compositions for application to control arthropods usually contain from 0.00001% to 95%, more particularly from 0.0005% to 50%, by weight of one or more compounds of general formula I or of total active ingredients (that is to say the compound(s) of general formula I together with other substances toxic to arthro-
50 pods and plant nematodes, anthelmintics, synergists, trace elements or stabilisers). The actual compositions employed and their rate of application will be selected to achieve the desired effects(s) by the farmer, livestock producer, medical or veterinary practitioner, pest control operator or other person skilled in the art. Solid and liquid compositions for application topically to animals, timber, stored products or household goods usually contain from 0.00005% to 90%, more particularly from 0.001% to 10%, by weight of one or more compounds of
55 general formula I. For administration to animals orally or parenterally, including percutaneously, solid and liquid compositions normally contain from 0.1% to 90% by weight of one or more compounds of general formula I. Medicated feedstuffs normally contain from 0.001% to 3% by weight of one or more compounds of general formula I. Concentrates and supplements for mixing with feedstuffs normally contain from 5% to 90%, and pre-

ferably from 5% to 50%, by weight of one or more compounds of general formula I. Mineral salt licks normally contain from 0.1% to 10% by weight of one or more compounds of general formula I.

Dusts and liquid compositions for application to livestock, persons, goods, premises or outdoor areas may contain 0.0001% to 15%, and more especially 0.005% to 2.0%, by weight of one or more compounds of general formula I. Suitable concentrations in treated waters are between 0.0001 ppm and 20 ppm, and more especially 0.001 ppm to 5.0 ppm, of one or more compounds of general formula I and may also be used therapeutically in fish farming with appropriate exposure times. Edible baits may contain from 0.01% to 5% and preferably 0.01% to 1.0%, by weight of one or more compounds of general formula I.

When administered to vertebrates parenterally, orally or by percutaneous or other means, the dosage of compounds of general formula I will depend upon the species, age and health of the vertebrate and upon the nature and degree of its actual or potential infestation by arthropods. A single dose of 0.1 to 100 mg, preferably 2.0 to 20.0 mg, per kg body weight of the animal or doses of 0.01 to 20.0 mg, preferably 0.1 to 5.0 mg, per kg body weight of the animal per day for sustained medication are generally suitable by oral or parenteral administration. By use of sustained release formulations or devices, the daily doses required over a period of months may be combined and administered to animals on a single occasion.

The present invention accordingly provides an arthropodical, plant nematocidal or anthelmintic composition which comprises at least one compound of general formula I, or a salt thereof, in association with one or more compatible diluents or carriers with the provisos that (1) when the composition comprises a single compound of general formula I wherein R^4 and Z both represent methyl, Y represents thiocyanato and $(R^3)_n$ represents 2-, 3- or 4-nitro, 4-methyl, 4-chloro or 2,4-dinitro substitution; or R^4 represents methyl, Y represents cyano, Z represents unsubstituted amino and $(R^3)_n$ represents 4-chloro, 2,4-dichloro, 3,4-dichloro, 3-chloro-4-methyl or 2-methyl-4-chloro substitution, the composition is not an association of a single compound of general formula I alone with water or a common organic solvent; (2) when the composition comprises a single compound of general formula I wherein R^4 represents methyl, Y represents cyano or $CONH_2$, Z represents unsubstituted amino and $(R^3)_n$ represents 3- or 4-fluoro substitution; or R^4 represents ethyl, Y represents cyano or $CONH_2$, Z represents unsubstituted amino and $(R^3)_n$ represents 3- or 4-chloro, 2-, 3- or 4-fluoro or methyl, 3-bromo or 3-nitro substitution; or R^4 represents propyl, Y represents cyano or $CONH_2$, Z represents unsubstituted amino and $(R^3)_n$ represents 3-fluoro substitution; or R^4 represents methyl, Y represents sulphamoyl, Z represents chloro and $(R^3)_n$ represents 4-chloro substitution; the composition comprises an agriculturally acceptable surface active agent or a feedstuff; (3) when R^4 represents methyl, Y represents nitro, and Z represents chloro or R^4 represents chloro, Y represents nitro, and Z represents methyl and $(R^3)_n$ represents 4-nitro, the composition comprises a pharmaceutically acceptable adjuvant or a feedstuff or is substantially sterile and pyrogen-free or is in unit dosage form; and (4) excluding compositions comprising 1-(4-nitrophenyl)-3-nitro-4-pyrazole-carbonitrile or carboxamide.

Medicated feeds which comprise known compounds of general formula I and arthropodically or anthelmintically-acceptable salts thereof and an edible carrier or diluent form a feature of the present invention.

In experiments on activity against arthropods carried out on representative compounds, the following results (wherein 'Dose mg/kg' indicates the dose of test compound administered in mg per kg animal body weight and ppm indicates the concentration of the compound in parts per million of the test solution applied) have been obtained:-

Test 1

One or more dilutions of the compounds to be tested were made in 50% aqueous acetone.

a) Test species: Plutella xylostella (Diamond-back Moth) and Phaedon cochleariae (Mustard Beetle).

Turnip leaf discs were set in agar in petri-dishes and infected with 10 larvae (2nd instar Plutella or 3rd instar Phaedon). Four replicate dishes were assigned to each treatment and were sprayed under a Potter Tower with the appropriate test dilution. Four or five days after treatment the dishes were removed from the constant temperature (25°C) room in which they had been held and the mean percentage mortalities of larvae were determined. These data were corrected against the mortalities in dishes treated with 50% aqueous acetone alone which served as controls.

b) Megoura viciae (Vetch Aphid)

Potted tic bean plants previously infected with mixed stages of Megoura were sprayed to run-off using a laboratory turntable sprayer. Treated plants were held in a greenhouse for 2 days and were assessed for aphid

mortality using a scoring system, judging the response in comparison with plants treated with 50% aqueous acetone alone, as controls.

Score

3 all aphids dead

5 2 few aphids alive

1 most aphids alive

0 no significant mortality

According to the above method (a) an application of 500 ppm of the following compounds was totally effective against the larvae of Plutella xylostella, producing 100% mortality.

10 Compound No.

5, 6, 7, 8, 20, 21, 22, 28, 30, 31, 32, 35, 36, 37, 38, 39, 41, 42, 43, 44, 68, 69, 70, 71, 72, 73, 76, 79, 80, 81, 85, 87, 94, 99, 102, 103, 104, 105, 106, 108, 111, 120, 121

According to the above method (a) an application of 5 ppm of the following compounds was totally effective against the larvae of Phaedon cochleariae producing 100% mortality.

15 Compound No.

36, 53, 57, 58, 70, 71, 74, 79, 80, 85, 90, 91, 97, 98, 99, 102, 104, 106, 108, 109, 111, 112, 113, 116, 118, 120, 121

According to the above method (b) an application of 50 ppm of the following compounds was totally effective against Megoura viciae producing 100% mortality, that is giving a score of 12 from 4 replicates.

20 Compound No

4, 5, 20, 21, 36, 48, 53, 57, 58, 82, 83, 92, 93, 98, 102, 106, 109, 111, 116, 117, 118, 120

The data quoted in Tables 1-3 summarise the results from a number of different experiments carried out to the protocols a) and b) above.

25

Table 1

	<u>No.</u>	<u>Plutella</u>		<u>Phaedon</u>		<u>Megoura</u>	
		%m	500 ppm	%m	10 ppm	score/12	50 ppm
30	5				100		
	6				100	9	
35	7				100	10	
	19		100*		100	10	
40	20				100		
	21				100		
	42				100	10	
45	10		73		45	10	
	43				100	11	

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Table 2

	<u>No.</u>	Plutella %m 500 ppm	Phaedon %m 10 ppm
5	8		93
	2	89	100
10	47	96	100
	35		100
	22		100
15	23	58	100
	24	10	100
20	30		100
	28		56
	29	48	100
25	25	21*	100
	31		16
30	38		85
	41		100
	37		100
35	33	44	100
	44		100
40	32		84
	40	98	21
45	39		100

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Table 3

5	No.	Phaedon		Megoura	
		%m	10 ppm	score/12	50 ppm
	4		98		
	45		100	11	
10	9		68	10+	

15 * % mortality at 100 ppm

+ score at 10 ppm

20 Test 2

25 Some 20 larvae of Rhipicephalus appendiculatus were placed in plastic capsules attached to the shaved flank of guinea-pigs. After 3 hours and then at 23 hourly intervals, the guinea-pigs were given a total of 4 sub-cutaneous injections of the test compound. Approximately 100 hours after infestation, the guinea-pigs were killed and the engorged tick larvae recovered, counted and kept at 23°C in a humidity cabinet for 14 to 21 days. After this period, the percentage survival through moulting was assessed. Results obtained are given below in Table 4.

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Table 4

Compound No.	Dose (mg/kg at each repetition)	Result
12	5	No ticks recovered
	4	No ticks recovered
	3	Less than five engorged ticks recovered
	2.5	Ticks engorged normally but only 62.5 per cent survived
5	5	No ticks recovered
	4	No ticks recovered
	3	Number of engorged ticks reduced, only 8.3 per cent survived
	2.5	Ticks engorged normally but only 30.0 per cent survived
	1.0	Ticks engorged normally but only 47.9 per cent survived
26	10	No ticks recovered
	5	Less than five engorged ticks recovered
25	15	No ticks recovered
	5	No ticks recovered
	2.5	No ticks recovered

Test 3

The high activity of the compounds of general formula against the cockroach species Periplaneta americana is demonstrated by results from the following experiment.

0.2 microlitres of an acetone solution of the compound was injected through the soft cuticle between the leg and thorax of ten insects, to give a dose rate of 5 micrograms per g of insect body weight. Ten cockroaches were similarly injected with 0.2 microlitres of acetone alone to serve as controls. After treatment the insects were held in plastic boxes with appropriate food. Five days after treatment the numbers of dead and alive insects were counted and percentage mortalities calculated.

According to the above method a dose of 5 micrograms/g insect body weight of the following compounds was totally effective against the cockroach species Periplaneta americana producing 100% mortality.

Compound No.
2, 5, 14, 17, 22, 53

The following Examples illustrate compositions for use against arthropod, plant nematode or helminth pests which comprise, as active ingredient, compounds of general formula I.

Example A

A dusting powder may be prepared by intimately mixing:-

5-amino-4-cyano-1-(2,6-dichloro-4-
 trifluoromethylphenyl)- 1 to 10% w/w
 3-trifluoromethylpyrazole (weight/weight)
 Talc superfine to 100% by weight

This powder may be applied to a locus of arthropod infestation, for example refuse tips or dumps, stored products or household goods or animals infested by, or at risk of infestation by, arthropods to control the arthropods by oral ingestion. Suitable means for distributing the dusting powder to the locus of arthropod infestation include mechanical blowers, handshakers and livestock self treatment devices.

The 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole may, if desired, be replaced in the above dusting powder by any other compound of general formula I.

Example B

An edible bait may be prepared by intimately mixing:-

5-amino-4-cyano-1-(2,6-dichloro-4-
 trifluoromethylphenyl)- 0.1 to 1.0% w/w
 3-trifluoromethylpyrazole
 Wheat flour 80% w/w
 Molasses to 100% w/w

This edible bait may be distributed at a locus, for example domestic and industrial premises, e.g. kitchens, hospitals or stores, or outdoor areas, infested by arthropods, for example ants, locusts, cockroaches and flies, to control the arthropods by oral ingestion.

The 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole may, if desired, be replaced in the above edible bait by any other compound of general formula I.

Example C

A solution may be prepared containing:-

5-amino-4-cyano-1-(2,6-dichloro-4-
 trifluoromethylphenyl)- 15% w/v
 3-trifluoromethylpyrazole (weight/volume)
 Dimethylsulphoxide to 100% by volume

by dissolving the pyrazole derivative in a portion of the dimethylsulphoxide and then adding more dimethylsulphoxide to the desired volume. This solution may be applied to domestic animals infested by arthropods, percutaneously as a pour-on application or, after sterilisation by filtration through a polytetrafluoroethylene membrane (0.22 µm pore size), by parenteral injection, at a rate of application of from 1.2 to 12 ml of solution per 100 kg of animal body weight.

The 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole may, if desired, be replaced in the above solution by similar amounts of any other compound of general formula I.

Example D

A wettable powder may be formed from:-

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5-amino-4-cyano-1-(2,6-dichloro-4-
trifluoromethylphenyl)- 50% w/w
3-trifluoromethylpyrazole
Ethylan BCP (a nonylphenol/ethylene oxide
condensate containing 9 moles of
ethylene oxide per mol of phenol) 5% w/w
Aerosil (silicon dioxide of microfine-
particle size) 5% w/w
Celite PF (synthetic magnesium
silicate carrier) 40% w/w

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by adsorbing the Ethylan BCP onto the Aerosil, mixing with the other ingredients and grinding the mixture in a hammer-mill to give a wettable powder, which may be diluted with water to a concentration of from 0.001% to 2% w/v of the pyrazole compound and applied to a locus of infestation by arthropods, for example dipterous larvae, or plant nematodes by spraying, or to domestic animals infested by, or at risk of infestation by, arthropods, by spraying or dipping, or by oral administration as drinking water, to control the arthropods or helminths.

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The 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole may, if desired, be replaced in the above wettable powder by any other compound of general formula I.

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Example E

A slow release bolus may be formed from granules containing a density agent, binder, slow-release agent and 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole compound at varying percentage compositions. By compressing the mixture a bolus with a specific gravity of 2 or more can be formed and may be administered orally to ruminant domestic animals for retention within the reticulo-rumen to give a continual slow release of pyrazole compound over an extended period of time to control infestation of the ruminant domestic animals by arthropods or helminths.

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The 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole may, if desired, be replaced in the above bolus by any other compound of general formula I.

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Example F

A slow release composition may be prepared from:-

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5-amino-4-cyano-1-(2,6-dichloro-4-
trifluoromethylphenyl)- 0.5 to 25% w/w
3-trifluoromethylpyrazole
polyvinylchloride base to 100% w/w

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by blending the polyvinylchloride base with the pyrazole compound and a suitable plasticiser, e.g. dioctyl phthalate, and melt-extruding or hot-moulding the homogenous composition into suitable shapes, e.g. granules, pellets, brickettes or strips, suitable, for example, for addition to standing water or, in the case of strips, fabrication into collars or ear-tags for attachment to domestic animals, to control insect pests by slow release of the pyrazole compound.

The compounds of general formula I can be prepared by the application or adaptation of known methods (i.e. methods heretofore used or described in the chemical literature), generally heterocycle formation followed where necessary by changing substituents with protection/deprotection of other substituents if necessary, for example as hereinafter described.

In the following description when symbols appearing in formulae are not specifically defined it is to be understood that they are "as hereinbefore defined" in accordance with the first definition of each symbol in this specification.

Compounds of general formula I conforming to general formula IA wherein Y' represents the cyano or nitro group or a group RSO₂, RSO or RS, a straight-or branched-chain alkoxy carbonyl group containing from 2 to 7 carbon atoms, or a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms, Z' represents the unsubstituted amino group or a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms, and R⁵ represents a fluorine, chlorine or bromine atom, the cyano group or a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms, or a cycloalkyl group containing from 3 to 6 carbon atoms, may be prepared by the process which comprises

(i) the reaction of a compound of the general formula II, or an acid addition salt thereof, e.g. the hydrochloride, with (1), when R⁵ in the compound of general formula IA represents a fluorine, chlorine or bromine atom, an optionally halogenated straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms, or a cycloalkyl group containing from 3 to 6 carbon atoms, a compound of the general formula III, wherein R⁶ represents the cyano group or a straight-or branched-chain alkanoyl group containing from 2 to 5 carbon atoms, and R⁸ represents a straight-or branched-chain alkoxy group containing from 1 to 4 carbon atoms, preferably ethoxy, the hydroxy group or a fluorine, chlorine or bromine atom, or (2), when R⁵ in the compound of general formula IA represents the cyano group (and Y' represents the cyano group and Z' represents the unsubstituted amino group), tetracyanoethylene.

The reaction of a compound of general formula II with a compound of general formula III (optionally prepared *in situ*) or tetracyanoethylene may be effected in the presence of an inert organic solvent, for example an alkanol containing from 1 to 4 carbon atoms, e.g. ethanol, acetic acid, ethoxyethanol or an ether, and at a temperature from ambient temperature to the reflux temperature of the reaction mixture and optionally in the presence of an alkali metal, e.g. sodium or potassium, acetate, carbonate or bicarbonate or organic base e.g. triethylamine. When an acid addition salt of the compound of general formula II is used, the reaction with the compound of general formula III is effected in the presence of an alkali metal, e.g. sodium or potassium, acetate, carbonate or bicarbonate.

(ii) Compounds of general formula IA wherein Z' represents the unsubstituted amino group may alternatively be prepared directly by reacting a compound of general formula Y'CH₂CN with a compound of general formula II in the presence of a compound of general formula R⁷C(R⁹)₃ wherein R⁷ represents a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms or a cycloalkyl group containing from 3 to 6 carbon atoms and R⁹ represents an alkoxy group which may be straight-or branched-chain and preferably contains from 1 to 4 carbon atoms, in an inert organic solvent, preferably ethanol, at a temperature from ambient to reflux.

(iii) Compounds of general formula IA wherein Z' represents the unsubstituted amino group and R⁵ represents the cyano group may be obtained by the reaction of a compound of the general formula IV with a molar equivalent of compound of general formula Y'CH₂CN, i.e. malononitrile when Y' represents the cyano group, generally in the presence of an anhydrous inert organic solvent, e.g. ethanol, and a molar equivalent of a base, e.g. sodium hydride, and at a temperature from 0 to 50°C.

The compounds of general formula IA may be prepared by reaction of a compound of general formula II with a compound of general formula III or tetracyanoethylene with isolation of an intermediate compound of general formula V from the reaction mixture. When the reaction of a compound of general formula II with a compound of general formula III is effected in acetic acid, in the absence or presence of an alkali metal, e.g. sodium or potassium, acetate, the intermediate compound of general formula V may separate from the reaction mixture, depending upon its solubility in the reaction medium, and may, if desired, be isolated before being cyclised as hereinbefore described to a compound of general formula IA. The cyclisation of a compound of general formula V, which constitutes a feature of the invention may be effected in the presence of an inert organic solvent, for example an alkanol containing from 1 to 4 carbon atoms, e.g. ethanol, acetic acid or ethox-

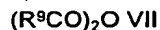
yethanol, at a temperature of from ambient temperature up to the reflux temperature of the reaction mixture, and optionally in the presence of sodium ethoxide when the solvent is ethanol.

It will be appreciated that in the preparation of compounds of general formula I the following subsidiary processes or adaptations thereof may be performed in an appropriate combination to achieve the compound sought.

Compounds of general formula I which conform to general formula IB wherein R^1 represents an $R^9C(=O)-$ group, wherein R^9 represents a straight-or branched-chain alkyl or alkoxy group containing from 1 to 6 carbon atoms, or a cycloalkyl group containing from 3 to 6 carbon atoms, and R^2 represents a hydrogen atom or an $R^9C(=O)-$ group which is identical to the group $R^9C(=O)-$ represented by R^1 or $-NR^1R^2$ represents a cyclic imide as hereinbefore defined may be prepared by the reaction of a compound of general formula I wherein Z represents the unsubstituted amino group, or an alkali metal salt thereof, with a compound of the general formula:-



wherein X represents a chlorine or bromine atom, or with a compound of the general formula:-



or with a dicarboxylic acid derivative. The reaction may be conducted in the absence or presence of an inert organic solvent, for example acetonitrile, tetrahydrofuran, a ketone, e.g. acetone, an aromatic hydrocarbon, e.g. benzene or toluene, chloroform, dichloromethane or dimethylformamide, and optionally in the presence of an acid-binding agent, for example pyridine, triethylamine or an alkali metal, e.g. sodium or potassium, carbonate or bicarbonate, at a temperature from 0°C to the reflux temperature of the reaction medium, to give a compound of general formula IB wherein R^1 represents an $R^9C(=O)-$ group wherein R^9 is as hereinbefore defined and R^2 represents a hydrogen atom or an $R^9C(=O)-$ group, depending upon the reaction conditions chosen and/or the use of an excess of the compound of general formula VI or VII.

Compounds of general formula IB wherein R^1 represents a formyl group and R^2 represents a hydrogen atom may be prepared by reaction of a compound of general formula I, wherein Z represents the unsubstituted amino group with formic acid. The reaction may be conducted in an inert organic solvent, for example a ketone e.g. methylisobutyl ketone, or an aromatic hydrocarbon, e.g. benzene or toluene, at the reflux temperature of the reaction mixture.

Compounds of general formula IB wherein R^1 represents a formyl group and R^2 represents a hydrogen atom or a formyl group, may be prepared by the reaction of a compound of general formula I, wherein Z represents the unsubstituted amino group with formylacetic anhydride. Formylacetic anhydride may be prepared from formic acid and acetic anhydride and the reaction with the compound of general formula I may be conducted in the absence or presence of an inert organic solvent, for example a ketone, e.g. acetone, or an aromatic hydrocarbon, e.g. benzene or toluene, and optionally in the presence of an acid-binding agent, for example pyridine, triethylamine or an alkali metal, e.g. sodium or potassium, carbonate or bicarbonate, at a temperature from 0°C to the reflux temperature of the reaction mixture, to give a compound of general formula IB wherein R^1 represents a formyl group and R^2 represents a hydrogen atom or a formyl group, depending upon the reaction conditions chosen and/or the use of an excess of formylacetic anhydride.

Compounds of general formula IB wherein R^1 represents a formyl group or a group $R^9C(=O)-$ and R^2 represents a hydrogen atom may be prepared by the selective removal by hydrolysis of an $R^9C(=O)-$ group or a formyl group from a compound of general formula IB wherein R^1 and R^2 both represent a $R^9C(=O)-$ group or a formyl group. Hydrolysis is effected under mild conditions, for example by treatment with an aqueous-ethanolic solution or suspension of an alkali metal, e.g. sodium or potassium, bicarbonate, or with aqueous ammonia.

Compounds of general formula IB wherein R^1 represents a straight-or branched-chain alkoxycarbonyl group containing from 2 to 7 carbon atoms which is unsubstituted or substituted by one or more halogen atoms, and R^2 represents a hydrogen atom may be prepared by the reaction of a compound of the general formula VIII, wherein R^{10} represents an alkoxycarbonyl group $R^{11}C(=O)-$, wherein R^{11} represents a straight-or branched-chain alkoxy group containing from 1 to 6 carbon atoms (which is unsubstituted or substituted by one or more halogen atoms) or a phenoxy group, with a compound of the general formula:-



to replace a first group represented by the symbol R^{10} by a hydrogen atom, and to replace the second group represented by the symbol R^{10} by an alkoxycarbonyl group when R^{10} represents a phenoxy carbonyl group, or, if desired, to replace the second group represented by the symbol R^{10} by another alkoxycarbonyl group when R^{10} in formula VIII represents an alkoxycarbonyl group. As will be apparent to those skilled in the art, the desired compound of general formula IB is obtained by selection of the appropriate compounds of general formulae VIII and IX. The reaction may be effected in water or an inert aqueous-organic or organic solvent, for example an alkanol containing 1 to 4 carbon atoms, e.g. ethanol, or an aromatic hydrocarbon, e.g. benzene or toluene, or which is preferably an excess of the compound of general formula IX, at a temperature from ambient temperature to the reflux temperature of the reaction mixture and, if necessary, at elevated pressure,

and optionally in the presence of a base, for example an alkali metal alkoxide, e.g. of the compound of general formula IX.

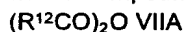
Compounds of general formula IB wherein R^1 and R^2 , which may be the same or different, each represents a formyl group or a $R^9C(=O)$ -group, may be prepared by the reaction of an alkali metal, e.g. sodium or potassium, derivative of a compound of general formula IB wherein R^1 represents a group $R^9C(=O)$ -as hereinbefore defined, or a formyl group, and R^2 represents a hydrogen atom with formic acid, formylacetic anhydride or a compound of general formula VI. Reaction may be effected in an inert aprotic solvent, e.g. dimethylformamide, at a temperature from laboratory temperature to the reflux temperature of the reaction mixture.

Alkali metal derivatives of compounds of general formula I (wherein Z represents the unsubstituted amino group) or IB wherein R^1 represents a group $R^9C(=O)$ -and R^2 represents a hydrogen atom may be prepared in situ by reaction with an alkali metal, e.g. sodium or potassium, hydride, in an inert aprotic solvent, e.g. dimethylformamide, at a temperature from laboratory temperature to the reflux temperature of the reaction mixture.

Compounds of general formula VIII wherein R^{10} represents a group $R^{11}C(=O)$ -, may be prepared as hereinbefore described. Compounds of general formula VIII wherein R^{10} represents a phenoxycarbonyl group may be prepared by the reaction of a compound of general formula I (wherein Z represents the unsubstituted amino group), with a compound of the general formula:-



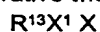
, wherein R^{12} represents a phenoxy group, or with a compound of the general formula:-



using the reaction conditions hereinbefore described for the reaction of a compound of general formula I with a compound of formula VI or VII.

Compounds of general formula IB wherein R^1 represents a group R^{13} which represents a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms (which may be unsubstituted or substituted by alkoxycarbonyl groups containing from 2 to 5 carbon atoms) or a cycloalkyl group containing from 3 to 6 carbon atoms, and R^2 represents a hydrogen atom may be prepared by the removal of the group $R^9C(=O)$ -of a compound of the general formula IB, wherein R^1 represents a group R^{13} and R^2 represents a group $R^9C(=O)$ -. Removal of the group $R^9C(=O)$ -may be effected by selective hydrolysis under mild conditions, for example by treatment with an alkali metal, e.g. sodium or potassium, hydroxide in water or an inert organic or aqueous-organic solvent, for example a lower alkanol, e.g. methanol, or a mixture of water and lower alkanol, at a temperature from laboratory temperature up to the reflux temperature of the reaction mixture.

Compounds of general formula IB, wherein R^1 represents a group R^{13} and R^2 represents a group $R^9C(=O)$ -, may be prepared by reaction of a compound of general formula IB wherein R^1 represents a hydrogen atom, or an alkali metal, e.g., sodium or potassium, derivative thereof, with a compound of the general formula:-



, wherein X^1 represents a chlorine, bromine or iodine atom. Reaction may be effected in an inert organic solvent, e.g. dichloromethane, tetrahydrofuran, or dimethylformamide, at a temperature from laboratory temperature up to the reflux temperature of the reaction mixture and, when a compound of general formula IB is used, in the presence of a base, e.g. Triton B; or by reaction of a compound of general formula IB wherein R^1 represents the hydrogen atom and R^2 represents a group R^{13} with a compound of general formula VI or VII.

Compounds of general formula I wherein Z represents an N-(alkyl or cycloalkyl)-N-formylamino group as hereinbefore described may be prepared in a similar manner to the process above using, where appropriate, formylacetic anhydride instead of a compound of general formula VI or VII.

Compounds of general formula IB wherein one of R^1 and R^2 or both of R^1 and R^2 represent a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms or cycloalkyl group containing from 3 to 6 carbon atoms, groups represented by R^1 and R^2 being identical, may be prepared by reaction of a compound of general formula I, wherein Z represents the unsubstituted amino group, or an alkali metal, e.g. sodium or potassium, derivative thereof, with a compound of general formula X, in the absence or presence of an inert organic solvent, for example an aromatic hydrocarbon, e.g. benzene or toluene, chloroform, dichloromethane, tetrahydrofuran or dimethylformamide, and optionally in the presence of an acid-binding agent, for example pyridine, triethylamine or an alkali metal, e.g. sodium or potassium, bicarbonate, at a temperature from 0°C up to the reflux temperature of the reaction mixture.

Alkali metal derivatives of compounds of formulae IB (wherein R^1 represents a hydrogen atom) and I - (wherein Z represents the unsubstituted amino group) may be prepared in situ by the reaction of the compounds, with an alkali metal, e.g. sodium or potassium, hydride, at a temperature from laboratory temperature to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Z represents a straight-or branched-chain alkoxymethyleneamino group containing from 2 to 5 carbon atoms which may be unsubstituted or substituted on methylene by a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms may be prepared by the reaction

of a compound of general formula I (wherein Z represents the unsubstituted amino group) with a trisalkoxyalkane in the presence of an acidic catalyst, e.g. p-toluenesulphonic acid, at a temperature from ambient temperature to the reflux temperature of the reaction mixture.

Compounds of general formula I, wherein Z represents a straight-or branched-chain alkylsulphenylamino group containing from 1 to 4 carbon atoms, may be prepared by the reaction of compounds of general formula I (wherein Z represents the unsubstituted amino group) with an alkanesulphenyl chloride in the presence of a base, e.g. sodium hydride, and optionally in the presence of a crown ether catalyst, e.g. 15-crown-5.

The reaction may be performed in a solvent, e.g. tetrahydrofuran, at a temperature from 0°C to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Z represents $\text{-NHCH}_2\text{R}^{14}$ wherein R^{14} represents the hydrogen atom or a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms may be prepared by reaction of a compound of general formula I wherein Z represents $\text{-N=C(OR}^{15})\text{R}^{14}$ wherein R^{15} represents a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms with a reducing agent, preferably sodium borohydride. The reaction may be effected in an inert organic solvent, ethanol or methanol being preferred, at a temperature from 0°C to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Y represents -C(=O)NH_2 may be prepared by partial hydrolysis of a compound of general formula I wherein Y represents -CN preferably with sulphuric acid at a temperature from ambient temperature to 100°C.

Compounds of general formula I wherein Y represents the chlorine, bromine or iodine atom may be prepared by reaction of a compound of general formula XI with a halogenating agent, preferably N-halosuccinimide in an inert solvent, preferably carbon tetrachloride, at a temperature from ambient temperature to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Z represents the chlorine, bromine or iodine atom may be prepared by diazotisation of a compound of general formula I wherein Z represents -NH_2 with an alkyl nitrite, preferably tert-butyl nitrite, in the presence of a halogenating agent preferably bromoform, iodine or anhydrous copper chloride at a temperature from 0°C to 100°C.

Compounds of general formula I wherein Y represents the nitro group may be prepared by reacting a compound of general formula XI with a nitrating agent, preferably nitric acid optionally in the presence of sulphuric acid or nitric acid in a solvent such as acetic acid or acetic anhydride at a temperature from 0°C to 100°C.

Compounds of general formula I wherein Y represents $\text{-SO}_2\text{NR}^{16}\text{R}^{17}$ wherein R^{16} and R^{17} , which may be the same or different, each represent the hydrogen atom or a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms may be prepared by reacting a compound of general formula XIV with an amine of the general formula $\text{R}^{16}\text{R}^{17}\text{NH}$ in a solvent such as toluene or water at a temperature from 0°C to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Y represents $\text{-CONR}^{16}\text{R}^{17}$ may be prepared by reacting a compound of general formula XV wherein X^2 represents a chlorine or bromine atom or activated ester moiety e.g. 4-nitrophenoxy group, especially the chlorine atom, with an amine of the general formula $\text{R}^{16}\text{R}^{17}\text{NH}$, in a solvent such as toluene or water, at a temperature from 0°C to the reflux temperature of the reaction mixture.

Intermediates of general formula XI may be prepared by decarboxylation of a compound of general formula XVI, performed by heating at a temperature from 100°C to 250°C optionally in the presence of an inert organic solvent, particularly N,N-dimethylaniline.

Intermediates of general formula XI wherein Z is the unsubstituted amino group and R^4 represents a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms, may also be prepared by reaction of an appropriate β -ketonitrile or derivative thereof e.g. the imine with an arylhydrazine in an inert organic solvent such as ethanol optionally in the presence of an acidic or basic catalyst at a temperature from ambient to 100°C.

Alternatively intermediates of general formula XI may be prepared directly from esters of compounds of general formula XVI by heating in an inert organic solvent preferably acetic acid at a temperature from 50°C to reflux, in the presence of a strong acid preferably hydrobromic acid.

Intermediates of general formula XVI may be prepared by hydrolysis of esters of general formula I wherein Y represents -COOR^{18} wherein R^{18} represents a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms, preferably with an alkali metal hydroxide in a solvent such as an aqueous alcohol at a temperature from 0°C to the reflux temperature of the reaction mixture.

Intermediates of general formula XIV may be prepared by reacting a compound of general formula XI with chlorosulphonic acid at a temperature from 0°C to 150°C.

Intermediates of general formula XV are prepared by reacting a compound of general formula XVI with a chlorinating or brominating agent or e.g. 4-nitrophenol (preferably thionyl chloride) at a temperature from ambient temperature to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Y represents $-C(=O)R^{18}$ wherein R^{18} represents a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms may be prepared by the reaction of a compound of general formula XI with an acylating agent such as $R^{18}COCl$ in the presence of a catalyst such as aluminium chloride and in an inert organic solvent such as 1,1,2,2-tetrachloroethane and at a temperature from 0°C to the reflux temperature of the reaction mixture.

When Z is an amino group it may also be acylated and subsequent hydrolysis using an acid such as hydrochloric or hydrobromic acid in a solvent such as dioxan or acetic acid may be necessary.

Compounds of general formula I wherein Y represents $-C(=O)R^{18}$ may also be prepared by the reaction of nitriles of the general formula I wherein Y represents $-CN$ with an organometallic reagent such as a compound of general formula $R^{18}MgX^1$ in an inert organic solvent such as diethyl ether or tetrahydrofuran, at a temperature from 0°C to reflux.

Compounds of general formula IC may be prepared by the reaction of a compound of general formula I wherein Y represents the thiocyanato group with an organometallic reagent such as a compound of general formula $RMgX^1$ in an inert organic solvent such as diethyl ether or tetrahydrofuran, and at a temperature from ambient temperature to the reflux temperature of the reaction mixture.

Compounds of general formula IC wherein RS is other than a 1-alkenylthio group may also be prepared by reacting a compound of general formula I wherein Y represents the thiocyanato group with a base, preferably sodium hydroxide, or a reducing agent, preferably sodium borohydride, in the presence of a reagent of general formula $R'X^1$ wherein R' is as hereinbefore defined for R with the exclusion of 1-alkenyl groups, for example methyl iodide in an inert organic or aqueous-organic solvent such as an alcohol e.g. ethanol or a mixture of an alcohol and water, the reaction being performed at a temperature from ambient to reflux.

Alternatively compounds of general formula IC wherein RS is other than a 1-alkenylthio group may be prepared by reductive alkylation of disulphides of general formula XVII employing a reducing agent preferably sodium dithionite or sodium borohydride, in the presence of a base, preferably sodium hydroxide or sodium carbonate, and of a reagent of general formula $R'X^1$ such as methyl iodide in an inert organic or aqueous-organic solvent such as an alcohol e.g. ethanol or a mixture of an alcohol and water, at a temperature from ambient to reflux.

Alternatively compounds of general formula IC may be prepared from a halide of general formula I wherein Y represents a bromine or iodine atom by metal exchange using a strong base, preferably butyl lithium, and subsequent addition of the appropriate disulphide of general formula R-S-S-R in an inert organic solvent such as tetrahydrofuran, and the reaction is performed at a temperature from -78°C to ambient.

Alternatively, compounds of general formula IC wherein RS represents a straight-or branched-chain alkylthio group containing from 1 to 6 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms, may be prepared by reacting a compound of general formula XI with an alkanesulphenyl halide (which may be optionally substituted by one or more halogen atoms) in an inert organic solvent, preferably chloroform, in the presence of a base such as pyridine, and at temperatures from 0° to reflux.

Compounds of general formula IC wherein RS represents a methylthio group which is substituted by three halogen atoms which may be the same or different may also be prepared by the reaction of a compound of general formula I wherein Y represents the thiocyanato group with a source of halogenocarbene, such as chloroform and sodium hydroxide, preferably with phase transfer catalysis using for example benzyltriethylammonium chloride or tetrabutylammonium chloride.

Compounds of general formula IC wherein RS represents a straight-or branched-chain alkylthio group containing from 1 to 6 carbon atoms which is substituted by one or more fluorine atoms may also be prepared by a halogen exchange reaction of a compound of general formula IC wherein RS represents a straight-or branched-chain alkylthio group containing from 1 to 6 carbon atoms which is substituted by one or more chlorine atoms with a fluorinating agent such as a mixture of antimony trifluoride and antimony pentachloride, KF or CsF in an aprotic solvent such as sulfolane at a temperature from 50°C to reflux.

Compounds of general formula I wherein Y represents the thiocyanato group may be prepared by the reaction of a compound of general formula XI with a thiocyanating agent such as alkali metal or ammonium salts of thiocyanic acid (e.g. NaSCN) and bromine in an inert organic solvent such as methanol, and at a temperature from 0°C to 100°C.

Intermediates of general formula XVII may be prepared by hydrolysis of thiocyanates of general formula I wherein Y represents the thiocyanato group, preferably using hydrochloric acid in the presence of ethanol at a temperature from ambient to reflux temperature; they may also be prepared by reduction of the thiocyanates by sodium borohydride in an alcohol preferably ethanol at a temperature from ambient to reflux.

Compounds of general formula I wherein Y represents a group RSO may be prepared by the oxidation of compounds of general formula IC by an oxidising reagent preferably 3-chloroperbenzoic acid in an inert organic solvent such as dichloromethane or by hydrogen peroxide in acetic acid at a temperature from 0°C to the reflux

temperature of the reaction medium.

Compounds of general formula I wherein Y represents a group RSO_2 may also be prepared by the above process, by employing an excess of the oxidising agent.

Compounds of general formula I wherein Y represents a group RSO_2 wherein R represents a straight-or
 5 branched-chain alkyl group containing from 1 to 6 carbon atoms which is substituted by one or more fluorine atoms may also be prepared by a halogen exchange reaction of a compound of general formula I wherein Y represents a group RSO_2 , wherein R represents a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms which is substituted by one or more chlorine atoms with a fluorinating agent such as a mixture of antimony trifluoride and antimony pentachloride, KF or CsF at a temperature from 50°C to 200°C .

10 Compounds of general formula I wherein Y represents a group RSO_2 may also be prepared by reaction of a compound of general formula XI with the appropriate sulphonic anhydride of general formula $(\text{RSO}_2)_2\text{O}$ for example trifluoromethanesulphonic or methanesulphonic anhydride and in the presence of aluminum chloride as catalyst, and employing an inert organic solvent such as 1,1,2,2-tetrachloroethane at a temperature from ambient to 150°C .

15 Compounds of general formula I wherein Z represents a straight-or branched-chain alkyl group containing from 1 to 4 carbon atoms, the carboxy group, a group R^{19}S wherein R^{19} represents a straight-or branched-chain alkyl group containing from 1 to 6 carbon atoms which may be unsubstituted or substituted by one or more halogen atoms or Z represents a trialkylsilyl group containing from 1 to 6 carbon atoms in each alkyl group which may be the same or different may be prepared by the reaction of a compound of general formula I wherein Z
 20 represents a hydrogen, bromine or iodine atom with a lithiating agent preferably lithium diisopropylamide or n-butyl lithium, and reaction with the appropriate substrate from alkyl halide, carbon dioxide, dialkylsulphides or trialkylsilyl halides respectively at a temperature from -78°C to ambient temperature, and in an inert solvent, preferably tetrahydrofuran.

Compounds of general formula I wherein Z represents a hydrogen atom may be prepared by diazotisation
 25 of an amine of general formula I wherein Z represents the unsubstituted amino group using an alkyl nitrite, preferably tert-butyl nitrite, in an inert solvent preferably tetrahydrofuran, at a temperature from ambient temperature to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Z represents a group R^{19}SO may be prepared by the reaction of
 30 a compound of general formula I wherein Z represents a group R^{19}S with an oxidising agent, preferably 3-chloroperbenzoic acid in a solvent such as dichloromethane, or by hydrogen peroxide in acetic acid at a temperature from 0°C to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Z represents a group R^{19}SO_2 may also be prepared by the above process, by employing an excess of the oxidising agent.

Compounds of general formula I wherein Z represents the fluorine atom or the cyano group may be prepared
 35 by the reaction of a halide of general formula I wherein Z represents the chlorine or bromine atom with an alkali metal fluoride, preferably caesium fluoride, or with an alkali metal cyanide preferably KCN , under anhydrous conditions in an inert solvent, preferably sulfolane, and at a temperature from ambient temperature to 150°C .

Compounds of general formula I wherein Z represents the nitro group may be prepared by oxidation of
 40 amines of general formula I wherein Z represents the unsubstituted amino group with an oxidant, preferably trifluoroperacetic acid or m-chloroperbenzoic acid and in an inert organic solvent preferably dichloromethane at a temperature from 0°C to reflux.

Compounds of general formula I wherein Z represents the cyano group may be prepared by dehydration
 45 of the corresponding amide preferably by heating with phosphorous pentoxide at a temperature from 50°C to 250°C .

The amides may be prepared (i) by reacting a carboxylic acid of general formula I wherein Z represents a carboxy group with a chlorinating agent preferably thionyl chloride, and (ii) reacting the resultant acid chloride of general formula XVIII with ammonia:-

(i) the reaction with a chlorinating agent preferably thionyl chloride is generally conducted at a temperature
 50 from ambient temperature to the reflux temperature of the reaction mixture;

(ii) the reaction with ammonia is generally conducted in a solvent which may be inert, preferably toluene, or in the presence of water, and at a temperature from 0°C to 100°C .

Compounds of general formula I wherein Y represents a group RSO_2 is other than a 1-alkenylsulphonyl group may be prepared alternatively by reaction of sulphinate metal (e.g. sodium) salts with a reagent of general
 55 formula $\text{R}'\text{X}^1$ or preferably a sulphate of general formula $(\text{R}')_2\text{SO}_4$, in a solvent such as water and in the presence of sodium bicarbonate at a temperature from 0°C to 100°C .

The intermediate sulphinate sodium salts may be prepared by reaction of sulphonyl chlorides of general formula XIV with sodium sulphite in the presence of sodium bicarbonate and water as solvent, at a temperature

from 50°C to reflux.

Intermediates of general formula XIV may also be prepared from the thiocyanates of general formula I wherein Y represents a thiocyanato group by chlorination using chlorine in a solvent, preferably water, at a temperature from ambient to reflux.

5 Compounds of general formula I wherein R³ represents a haloalkylsulphanyl group may be prepared by oxidation of a haloalkylthio derivative of general formula I, preferably with m-chloroperbenzoic acid and in an inert organic solvent preferably dichloromethane, at a temperature from 0°C to reflux.

Compounds of general formula I wherein R³ represents a haloalkylsulphonyl group may be prepared in a similar manner, by employing two molar equivalents of oxidant.

10 Compounds of general formula I wherein Y represents the fluorine atom may be prepared by diazotisation of corresponding amines using sodium nitrite in tetrafluoroboric acid and sulphuric acid at a temperature from -10°C to +10°C, followed by photolysis in the presence of excess sodium tetrafluoroboric acid at a temperature from -30°C to ambient.

Intermediate amines above may be prepared by reduction of nitro compounds of general formula I wherein 15 Y represents a nitro group, preferably with zinc in ethanol at a temperature from ambient to reflux.

Compounds of general formula I wherein Y represents the methyl group may be prepared by reduction of an acid of general formula XVI using a reducing agent, preferably borane-tetrahydrofuran complex in a solvent preferably tetrahydrofuran at a temperature from -30°C to reflux.

20 Compounds of general formula I wherein Z represents a trialkylsilylmethyl group as hereinbefore defined may be prepared by the reaction of a compound of general formula I wherein Z represents the methyl group with a lithiating agent preferably lithium diisopropylamide or n-butyl lithium, and reaction with a trialkylsilyl halide at a temperature from -78°C to ambient, and in an inert organic solvent preferably tetrahydrofuran, optionally in an inert atmosphere.

The following processes optionally followed by the subsidiary processes hereinbefore described permit 25 the preparation of the remaining compounds of general formula I not described above, as well as some whose preparation is described above.

Compounds of general formula I wherein R⁴ represents a chlorine, bromine or iodine atom and Z represents the unsubstituted amino group, may be prepared by the diazotisation of the (diamino) compounds of general formula I in which Z represents and R⁴ is replaced by amino, using a molar equivalent of sodium nitrite in a 30 mineral acid, for example a mixture of concentrated sulphuric acid and acetic acid, at a temperature from 0 to 60°C, and by subsequent reaction with the appropriate copper salt and appropriate mineral acid or with an aqueous solution of potassium iodide (when R⁴ represents an iodine atom) at a temperature from 0 to 100°C.

The diamino compounds above wherein Y represents the cyano group may be prepared by the reaction of potassium cyanoforn $KC(CN)_3$ with a phenylhydrazine of general formula II in the presence of hydrochloric 35 acid, at a temperature from 50°C to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein R⁴ represents the fluoromethyl group may be prepared by reacting a compound of general formula XII with a fluorinating agent, preferably diethylaminosulphur trifluoride, in an inert organic solvent, preferably dichloromethane, at a temperature from -78°C to the reflux temperature of the reaction mixture.

40 Intermediates of general formula XII may be prepared by reduction of compounds of general formula XIX preferably with lithium borohydride in an inert organic solvent e.g. tetrahydrofuran at a temperature from 0°C to the reflux temperature of the reaction mixture.

Intermediates of general formulae XIX (wherein R²⁰ represents an alkyl group) and XX wherein Z represents the unsubstituted amino group may be obtained by the reaction of a compound of the general formula 45 XIII (wherein R^o represents an alkoxy group) with a molar equivalent of compound of general formula Y'CH₂CN, i.e. malononitrile when Y represents the cyano group, in the presence of an anhydrous solvent, e.g. ethanol, and a molar equivalent of a base, e.g. sodium hydride, and at a temperature from 0 to 50°C followed, if desired, by hydrolysis of the esters of general formula XIX with an aqueous base, e.g. sodium hydroxide, with a co-solvent, e.g. ethanol, at a temperature from 0°C to the reflux temperature of the reaction mixture.

50 Intermediates of general formulae IV and XIII may be prepared by chlorination of the appropriate unsubstituted compound using chlorine or other chlorinating agent.

Intermediates of general formulae IV and XIII may be prepared by diazotisation of the appropriate aniline with a solution of a molar equivalent of sodium nitrite in a mineral acid, e.g. a mixture of concentrated sulphuric acid and acetic acid at a temperature from 0 to 60°C, and then reacting with the compound of formula 55 CH₃COCH(Cl)CN or a compound of general formula CH₃COCH(Cl)COR^o wherein R^o represents an alkoxy group in the presence of an inert solvent, e.g. a mixture of water and ethanol, buffered, e.g. with excess sodium acetate, and at a temperature from 0 to 50°C.

Compounds of general formula I wherein R⁴ represents the nitro group may be prepared by oxidation of

the corresponding amine with an oxidant, preferably trifluoroacetic acid or m-chloroperoxybenzoic acid in an inert organic solvent preferably dichloromethane at a temperature from 0°C to reflux. By employing known protecting agents in this process compounds of general formula I wherein Z represents the amino group may be prepared.

Compounds of general formula I wherein R₄ represents the fluorine atom may be prepared by the diazotisation of the corresponding amine of general formula I in which R⁴ is replaced by -NH₂ using for example a solution of sodium nitrite in a mineral acid, for example sulphuric acid and in the presence of fluoroboric acid or its sodium salt and subsequent thermolysis or photolysis of the diazonium fluoroborate derivative by methods known per se.

Amine intermediates above wherein Z represents the hydrogen atom may be prepared by performing a Curtius rearrangement of the corresponding acid azide by heating in an inert organic solvent such as toluene at a temperature from 50° to 150°C to give an isocyanate which is then reacted with for example tert-butanol to give a carbamate, which in turn is hydrolysed using dilute acid preferably hydrochloric acid in ethanol at a temperature from ambient to reflux.

Intermediate acid azides may be prepared by reaction of a carboxylic acid of general formula XX wherein Z represents the hydrogen atom with a chlorinating agent, preferably thionyl chloride at temperatures from ambient to reflux, followed by reaction of the intermediate acid chloride with sodium azide in a polar solvent, preferably acetone and water at a temperature from 0°C to ambient.

Compounds of general formula I wherein R⁴ represents the cyano group may also be prepared by reacting a carboxylic acid of general formula XX with a chlorinating agent, preferably thionyl chloride at ambient to reflux temperature, followed by reaction of the intermediate acid chloride with ammonia to give an intermediate amide which is then dehydrated by heating with a dehydrating reagent, preferably phosphorus pentoxide at a temperature from 50-250°C.

Intermediates of general formula XX may be prepared by hydrolysis of the corresponding esters of general formula XIX preferably using a base such as sodium hydroxide and a solvent such as aqueous alcohol, and at a temperature from 0°C to the reflux temperature of the reaction mixture.

Compounds of general formula I wherein Y represents a 1,1-difluoroalkyl group which may be substituted by one or more additional halogen atoms may be prepared by the reaction of a compound of general formula I wherein Y represents a straight-or branched-chain alkanoyl group containing from 2 to 6 carbon atoms or the corresponding compound in which Y is replaced by the formyl group or a straight-or branched-chain alkanoyl group containing from 2 to 6 carbon atoms which is substituted by one or more halogen atoms with a fluorinating agent, preferably diethylaminosulphur trifluoride or sulphur tetrafluoride in an inert organic solvent, preferably dichloromethane, at a temperature from -78°C to ambient.

Compounds of general formula I wherein Y represents the trifluoromethyl group or a trifluoromethylalkyl group containing from 2 to 6 carbon atoms which may be substituted by one or more additional halogen atoms may be prepared by the reaction of a fluorinating agent, e.g. sulphur tetrafluoride, with an acid of general formula XVI or the corresponding carboxyalkyl compound (it being understood that the carboxy group may be attached to any position of the alkyl moiety) at a temperature from ambient to 150°C).

Salts with pesticidally-acceptable bases of compounds of general formula I wherein Z represents the carboxy group may be prepared from the corresponding compounds of general formula I by methods known per se, for example by reacting stoichiometric quantities of the compound of general formula I and the appropriate base, for example an alkali metal hydroxide, carbonate or bicarbonate, an alkaline earth metal hydroxide or carbonate, ammonia or an amine (e.g. diethanolamine, triethanolamine, octylamine, morpholine or dioctylamine), in a suitable solvent. The salts may, if necessary, be purified by recrystallisation from one, two or more suitable solvents.

Compounds of general formula I not hitherto disclosed or described in the chemical literature, together with their processes of preparation form further features of the present invention.

The present invention accordingly provides the compounds of general formula I, wherein the various symbols are as hereinbefore defined, and salts thereof, with the exclusion of the compounds wherein: R⁴ and Z both represent methyl, Y represents thiocyanato and (R³)_n represents 2-, 3-or 4-nitro, 4-methyl, 4-chloro or 2,4-dinitro substitution; R⁴ represents methyl, Y represents cyano, Z represents unsubstituted amino and (R³)_n represents 4-chloro, 2,4-dichloro, 3,4-dichloro, 3-chloro-4-methyl or 2-methyl-4-chloro substitution; R⁴ represents methyl, Y represents cyano or CONH₂, Z represents unsubstituted amino and (R³)_n represents 3-or 4-fluoro substitution; R⁴ represents ethyl, Y represents cyano or CONH₂, Z represents unsubstituted amino and (R³)_n represents 3-or 4-chloro, 2-, 3-or 4-fluoro or methyl, 3-bromo or 3-nitro substitution; R⁴ represents propyl, Y represents cyano or CONH₂, Z represents unsubstituted amino and -(R³)_n represents 3-fluoro substitution; R⁴ represents methyl, Y represents sulphamoyl, Z represents chloro and (R³)_n represents 4-chloro substitution; R⁴ represents methyl, Y represents nitro, and Z represents chloro or R⁴ represents chloro, Y represents nitro,

and Z represents methyl and $(R^3)_n$ represents 4-nitro; and R^4 represents nitro, Y represents cyano or $CONH_2$, Z represents hydrogen and $(R^3)_n$ represents 4-nitro substitution.

According to a further feature of the present invention there are provided intermediates for the preparation of certain compounds of general formula I i.e. compounds for which in their alternative meanings Y represents the hydrogen atom, the formyl or carboxy group, a straight-or branched-chain alkanoyl group containing from 2 to 6 carbon atoms which is substituted by one or more halogen atoms, the dithio group (which joins two pyrazole rings), the amino group, the $-SO_2Cl$ group, a straight-or branched-chain carboxyalkyl group containing from 2 to 6 carbon atoms, Z represents the carbamoyl group or a straight-or branched-chain alkoxy carbonyl group containing from 2 to 7 carbon atoms or the diphenoxycarbonylamino group, $(R^3)_n$ substitution is a preferred combination given earlier in the specification or R^4 represents the amino, hydroxymethyl, carboxy or carbamoyl group or a straight-or branched-chain alkoxy carbonyl or alkoxy carbonylamino group containing from 2 to 7 carbon atoms.

The following Examples and Reference Examples illustrate the preparation of compounds of general formula I according to the present invention:-

EXAMPLE 1

Compound No.1

A mixture of 2,4,6-trichlorophenylhydrazine (21.1 g) and tetracyanoethylene (13.3 g) in ethanol (100 ml) was heated at reflux for 15 minutes. The reaction mixture was cooled and the solid precipitate was filtered off and washed with diethyl ether to give 5-amino-3,4-dicyano-1-(2,4,6-trichlorophenyl)pyrazole (13 g), as a buff coloured solid, m.p. 267-271°C.

EXAMPLE 2

Compounds Nos.2 and 3

Tetracyanoethylene (1.9 g) and 2,6-dichloro-4-trifluoromethylphenylhydrazine (3.7 g) was added to a magnetically-stirred solution of sodium acetate (0.6 g) in glacial acetic acid (15 ml) at laboratory temperature. After stirring for 15 minutes, a colourless solid precipitated from the solution and stirring was continued overnight. The mixture was then filtered. The solid obtained was washed successively with acetic acid, water, aqueous sodium bicarbonate solution and water, to give 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)3,4-dicyanopyrazole (2.5 g), as beige crystals, m.p. 221-222°C.

By proceeding in a similar manner, but replacing the 2,6-dichloro-4-trifluoromethylphenylhydrazine by 2,3,5,6-tetrachlorophenylhydrazine, there was obtained:-

5-Amino-3,4-dicyano-1-(2,3,5,6-tetrachlorophenyl)-pyrazole, m.p. greater than 330°C, in the form of a buff-coloured powder.

REFERENCE EXAMPLE 1

Phenylhydrazines used as starting materials in Examples 1, 2 and 11, not hitherto described in the chemical literature were prepared as follows:-

2,6-Dichloro-4-trifluoromethylphenylaniline (4.3 g) was dissolved with stirring, in glacial acetic acid (23 ml). A solution of sodium nitrite (1.5 g) in concentrated sulphuric acid (11 ml) was then added at 55-60°C. The solution thus obtained was cooled to 0-5°C and a solution of stannous chloride (16.4 g) in concentrated hydrochloric acid (14 ml) was added with vigorous stirring. A cream-coloured solid precipitated. The mixture was filtered and the solid obtained was added to a mixture of aqueous ammonia solution and ice. The mixture thus obtained was extracted with diethyl ether (6 x 500 ml) and the combined ethereal extracts were dried over sodium sulphate, filtered and evaporated to dryness to give 2,6-dichloro-4-trifluoromethylphenylhydrazine (3.7 g) m.p. 54-56°C, in the form of a colourless crystalline solid.

By proceeding in a similar manner, but replacing the 2,6-dichloro-4-trifluoromethylaniline by the herein-after indicated aniline there were prepared:-

2-Chloro-4-trifluoromethylphenylhydrazine, m.p. 38-39°C, in the form of a colourless solid, from 2-chloro-4-trifluoromethylaniline.

EXAMPLE 3Compound No.4

5 Ethoxyethylenemalononitrile (44.5g) and 2,6-dichloro-4-trifluoromethylphenylhydrazine (80.0g) were added to a stirred solution of sodium acetate (13.4g) in glacial acetic acid (110 ml) at laboratory temperature. A thick suspension was obtained and was stirred overnight, after which a dark solution had formed. The solvent was evaporated in vacuo, and the residue was diluted with aqueous sodium bicarbonate solution - (100ml) and extracted with dichloromethane (3 x 100ml), and the combined extracts were washed with sodium bicarbonate solution (50ml), then with water (100ml), dried over anhydrous magnesium sulphate and evaporated in vacuo to give a dark syrup. This was heated at reflux with 2-ethoxyethanol (200ml) for 1 hour, and then evaporated in vacuo to give a dark oil. The oil was dissolved in dichloromethane, washed with sodium bicarbonate solution (50ml), then with water (100ml), dried over anhydrous magnesium sulphate, treated with charcoal, and evaporated in vacuo to give a black solid. The solid was recrystallised twice from a mixture of toluene and petroleum ether (b.p. 60-80°C) to give 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole (49.3g), m.p. 194-196°C, in the form of pale brown crystals.

EXAMPLE 4Compounds Nos.5, 22, 24 and 36

To a mechanically stirred solution of 2,6-dichloro-4-trifluoromethylphenylhydrazine (180.3 g) in dry diethyl ether (700 ml) was added anhydrous potassium carbonate (112 g), and the mixture was cooled to 0°C. To this mixture was added dropwise during half-an-hour a solution of 2-chloro-1,1-dicyano-2-trifluoromethylethylene (132.1 g) in dry diethyl ether (350 ml). The ice-bath was removed at the end of the reaction, and the mixture was left overnight and then poured onto water (2000 ml). The ethereal layer was separated and the aqueous solution extracted with diethyl ether (2 x 300 ml). The combined extracts were dried over anhydrous magnesium sulphate, filtered, and evaporated in vacuo to give a buff solid (350 g). Recrystallisation from toluene/hexane gave white crystals (169.5 g) m.p. 202-204°C of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole.

By proceeding in a similar manner, but replacing the 2-chloro-1,1-dicyano-2-trifluoromethylethylene by 2-chloro-1-cyano-1-methanesulphonyl-2-trifluoromethylethylene there was prepared:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole in the form of buff crystals m.p. 215-218°C, from toluene-hexane.

By proceeding in a similar manner, but replacing the 2-chloro-1,1-dicyano-2-trifluoromethylethylene by 2-chloro-1-cyano-1-methoxycarbonyl-2-trifluoromethylethylene there was prepared:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methoxycarbonyl-3-trifluoromethylpyrazole in the form of fawn crystals, m.p. 114-115°C, from hexane.

By proceeding in a similar manner, but replacing the 2,6-dichloro-4-trifluoromethylphenylhydrazine by 2,6-dichloro-4-trifluoromethoxyphenylhydrazine there was prepared:-

5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-3-trifluoromethylpyrazole in the form of white crystals, m.p. 160-160.5°C from toluenehexane.

EXAMPLE 5Compounds Nos.19, 20, 21 and 47

Anhydrous sodium acetate (0.246 g) was added to a stirred solution of 2-chloro-1,1-dicyano-2-pentafluoroethylethylene (1.38 g) in acetic acid (5 ml). To this mixture was added 2,6-dichloro-4-trifluoromethylphenylhydrazine (1.47 g) during 5 minutes. After stirring overnight the mixture was neutralised with sodium bicarbonate solution, and extracted with dichloromethane (2 x 50 ml). The combined extracts were washed with water, dried over anhydrous magnesium sulphate, filtered, and evaporated in vacuo to give a buff solid (2.1 g). This solid was heated under reflux with 2-ethoxyethanol (10 ml) for 1 hour, and evaporated in vacuo to give a brown oil (2.2 g). This oil was chromatographed on silica (Merck, 230-400 mesh, 0.7 kg cm⁻²) using a mixture of dichloromethane and ethyl acetate (98:2) to give a yellow solid.

Recrystallisation from a mixture of dichloromethane and petroleum ether gave 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-pentafluoroethylpyrazole as white crystals, m.p. 160-162°C.

By proceeding in a similar manner, but replacing the 2-chloro-1,1-dicyano-2-pentafluoroethyl-ethylene by

2-chloro-1,1-dicyano-2-chlorodifluoromethylethylene there was prepared:-

5-Amino-3-chlorodifluoromethyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyanopyrazole in the form of white prisms, m.p. 192°C, from toluenehexane.

By proceeding in a similar manner, but replacing the 2-chloro-1,1-dicyano-2-pentafluoroethylethylene by 2-chloro-1,1-dicyano-2-difluoromethylethylene there was prepared:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-difluoromethylpyrazole in the form of a colourless solid, m.p. 184.5°C (from toluenepetroleum ether).

By proceeding in a similar manner, but replacing the 2-chloro-1,1-dicyano-2-pentafluoroethylethylene by 2-chloro-1,1-dicyano-2-heptafluoropropylethylene there was prepared:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-heptafluoropropylpyrazole in the form of colourless prisms, m.p. 139-140°C (from toluene-petroleum ether).

REFERENCE EXAMPLE 2

Chloro-dicyanoethylenes used as starting materials in the above Examples, not hitherto described in the chemical literature were prepared as follows:-

A suspension of 2-cyano-3-hydroxy-4-chloro-4,4-difluorobut-2-enenitrile sodium salt (18.56 g) in dichloromethane (60 ml) was stirred at room temperature and treated with phosphorus pentachloride (19.27 g). The suspension was heated under reflux for 6 hours, cooled and filtered, and the filtrate was distilled. A Widmer fractionating column was used to give 2-chloro-1,1-dicyano-2-chlorodifluoromethylethylene as a liquid, b.p. 88°C (44 mmHg)(71 g).

By proceeding in a similar manner, but replacing 2-cyano-3-hydroxy-4-chloro-4,4-difluorobut-2-enenitrile sodium salt by 2-cyano-3-hydroxy-4,4-difluorobut-2-enenitrile sodium salt there was prepared 2-chloro-1,1-dicyano-2-difluoromethyl-ethylene as a liquid, b.p. 94°C (46 mmHg).

By replacing 2-cyano-3-hydroxy-4-chloro-4,4-difluorobut-2-enenitrile sodium salt by 3-hydroxy-2-methanesulphonyl-4,4,4-trifluorobut-2-enenitrile sodium salt and proceeding in a similar manner there was prepared 2-chloro-1-cyano-1-methanesulphonyl-2-trifluoromethylethylene as a pale brown liquid.

By replacing 2-cyano-3-hydroxy-4-chloro-4,4-difluorobut-2-enenitrile sodium salt by 3-hydroxy-2-methoxycarbonyl-4,4,4-trifluorobut-2-enenitrile sodium salt and proceeding in a similar manner there was prepared 2-chloro-1-cyano-1-methoxycarbonyl-2-trifluoromethylethylene as a colourless oil, b.p. 86-92°C at 23-25 mm Hg.

By replacing 2-cyano-3-hydroxy-4-chloro-4,4-difluorobut-2-enenitrile sodium salt by 2-cyano-3-hydroxy-4,4,5,5,6,6,6-heptafluorohex-2-enenitrile sodium salt and proceeding in a similar manner there was prepared 2-chloro-1,1-dicyano-2-heptafluoropropylethylene as a pale yellow liquid, b.p. 110°C at 60 mmHg.

REFERENCE EXAMPLE 3

The sodium salts used in the above Reference Examples as starting materials, not hitherto described in the chemical literature were prepared as follows:-

To a solution of sodium methoxide (5.61 g) in anhydrous methanol (70 ml) was added malononitrile - (6.85 g) and the yellow solution treated with methyl chlorodifluoroacetate (15 g). The mixture was heated under reflux for 4 hours, the solvent was evaporated *in vacuo* and re-evaporated after addition of toluene to give 2-cyano-3-hydroxy-4-chloro-4,4-difluorobut-2-enenitrile sodium salt as a brown solid (18.9g). This was dried in a vacuum desiccator.

By proceeding in a similar manner, but replacing methyl chlorodifluoroacetate by ethyl difluoroacetate there was obtained 2(cyano-3-hydroxy-4,4-difluorobut-2-enenitrile sodium salt as a light brown solid.

By proceeding in a similar manner, but replacing methyl chlorodifluoroacetate by methyl trifluoroacetate, and the malononitrile by methanesulphonylacetonitrile there was obtained 3-hydroxy-2-methanesulphonyl-4,4,4-trifluorobut-2-enenitrile sodium salt as a brown solid.

By proceeding in a similar manner, but replacing methyl chlorodifluoroacetate by methyltrifluoroacetate, and the malononitrile by methylcyanoacetate there was obtained 3-hydroxy-2-methoxycarbonyl-4,4,4-trifluorobut-2-enenitrile sodium salt as a buff solid.

By proceeding in a similar manner, but replacing methyl chlorodifluoroacetate by methylheptafluorobutyrate there was obtained 2-cyano-3-hydroxy-4,4,5,5,6,6,6-heptafluorohex-2-enenitrile sodium salt as a light brown hygroscopic solid.

EXAMPLE 6Compound No.23

To stirred 80% sulphuric acid (22 ml) was added 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (3.98 g) at 80°C. After 1 hour the cooled solution was poured onto ice and extracted with dichloromethane (3x). The combined extracts were washed with water, dried over anhydrous magnesium sulphate, filtered, and evaporated in vacuo to give a white solid. This solid was recrystallised from ethyl acetate-petroleum ether to give 5-amino-4-carbamoyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (3.5 g), m.p. 169-171°C in the form of white crystals.

EXAMPLE 7Compounds Nos.6, 7 and 8

3,5-Diamino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (3.9g; prepared as described below) was dissolved with stirring in glacial acetic acid (60ml) at 15°C. A solution of sodium nitrite (0.88g) in concentrated sulphuric acid (5.85ml) was then added over 5 minutes, maintaining at 15°C. After 15 minutes longer at this temperature, the dark red oil solution was poured during 1 minute onto a stirred solution of cuprous chloride (2.32g) in concentrated hydrochloric acid (36ml). After 15 minutes at laboratory temperature, by which time the evolution of nitrogen had completely subsided, the reaction mixture was poured onto excess ice and water, and extracted with dichloromethane (3 x 50ml). The combined extracts were washed with water (2 x 50ml), then with sodium bicarbonate solution (50ml), dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a brown semi-solid (4.1g). Chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm⁻²) using a mixture of dichloromethane and ethyl acetate (98:2) as eluent gave after evaporation of the eluate and recrystallisation of the residue from a mixture of dichloromethane and petroleum ether (b.p. 60-80°C) 5-amino-3-chloro-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (0.95g), m.p. 189-191°C, in the form of white crystals.

By proceeding in a similar manner but replacing the cuprous chloride and concentrated hydrochloric acid by cuprous bromide and 48% w/v hydrobromic acid respectively there was prepared:-

5-Amino-3-bromo-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole, m.p. 182-183°C, in the form of white crystals.

By replacing the cuprous chloride and concentrated hydrochloric acid by a solution of potassium iodide in water there was prepared:-

5-Amino-3-iodo-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole, m.p. 208-210°C, in the form of white crystals.

REFERENCE EXAMPLE 4

A suspension of 2,6-dichloro-4-trifluoromethylphenylhydrazine (14.7g) in water (40ml) was stirred with concentrated hydrochloric acid (5.2ml), and potassium cyanoforn (8.52g) added. The suspension was stirred and heated under reflux for 16 hours, and left to cool overnight. The mixture was washed into a separating funnel with the aid of ethyl acetate and water, and the organic phase collected. The aqueous phase was re-extracted with ethyl acetate (2 x 80ml), and the combined organic solutions washed with water (2 x 50ml), dried over anhydrous magnesium sulphate, and evaporated in vacuo to give an orange solid - (20.9g). Two recrystallisations from a mixture of ethyl acetate and petroleum ether (b.p. 60-80°C) gave 3,5-diamino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (7.75g), m.p. 208-210°C in the form of white crystals.

EXAMPLE 8

50

Compound No.9

A solution of ethanethiol (2.1g) in toluene (10ml) was added dropwise at 5-10°C to a stirred suspension of N-chlorosuccinimide (4.7g) in toluene (40ml). The reaction mixture was filtered after 20 minutes to give a solution of ethanesulphenyl chloride. This filtrate was added dropwise with stirring to a solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole sodium salt [prepared in situ by reaction of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole (5g) with sodium hydride - (0.4g)] in tetrahydrofuran (50ml) containing 15-crown-5 (3 drops) at a temperature of 5-10°C. After 2 hours, aqueous

sodium bicarbonate solution (50ml) was added, and the organic phase was separated and washed with water (2 x 50ml), and dried over anhydrous magnesium sulphate. Evaporation of the solvent in vacuo gave a dark brown gum, which was chromatographed on silica (Merck 230-400 mesh, 0.7 kg cm⁻²) using dichloromethane as eluent. Evaporation of the eluates gave an orange gum, which then recrystallised from a mixture of ethyl acetate and hexane to give 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-5-ethanesulphenylaminopyrazole (2.3g), m.p. 160-161°C, in the form of a pale yellow solid.

EXAMPLE 9

Compounds Nos. 10, 11 and 27

A mixture of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole (5g) and p-toluenesulphonic acid hydrate (0.1g) in trimethylorthoformate (20ml) was heated at reflux for 4.5 hours. After cooling, the reaction mixture was evaporated to dryness in vacuo. The residue was dissolved in diethyl ether and left to crystallise at 0°C. The dark coloured solid was recrystallised from a mixture of ethanol and water to give 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-5-methoxymethyleneaminopyrazole (4.67g), m.p. 75-78°C, in the form of buff crystals.

By proceeding in a similar manner but replacing the trimethylorthoformate by tripropylorthoformate there was prepared:-

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-5-propoxymethyleneaminopyrazole, m.p. 77-79°C, in the form of buff crystals.

By proceeding in a similar manner but replacing the 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole by 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, and the trimethylorthoformate by triethyl orthoformate, there was prepared:-

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-ethoxymethyleneamino-3-trifluoromethylpyrazole, m.p. 160-162°C, from hexane, in the form of white crystals.

EXAMPLE 10

Compounds Nos. 12, 13, 14, 15, 16, 26 and 25

A suspension of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole (15.0g) in chloroform (250ml) was treated with acetyl chloride (42.8ml) with mechanical stirring at 0°C. A solution of dry pyridine (7.0ml) in chloroform (30ml) was added dropwise during 30 minutes, keeping at 0°C. The mixture was stirred overnight at laboratory temperature, and then heated under reflux conditions in order to complete the reaction. After cooling, the solution was poured onto a mixture of ice and dilute hydrochloric acid, and the chloroform layer separated. The aqueous solution was re-extracted with chloroform (2 x 100ml), and the combined organic extracts were washed with water (100ml), dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a buff-coloured solid (23.0g). Recrystallisation from a mixture of ethyl acetate and petroleum ether (b.p. 60-80°C) gave 5-acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole, m.p. 208-209°C, in the form of white crystals.

By proceeding in a similar manner, the following phenylpyrazoles were obtained by acylation of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole with the appropriate acid chloride:-

5-Dichloroacetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole, m.p. 186-187°C after purification by trituration with carbon tetrachloride and subsequent recrystallisation from a mixture of ethanol and water, in the form of an off-white solid. The reaction was performed at laboratory temperature.

5-Cyclopropylcarbonamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole, m.p. 217-218°C after recrystallisation from a mixture of ethanol and water, in the form of an off-white solid. The reaction was performed at laboratory temperature.

5-Pentanamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole in the form of a pale yellow glass. Infra-Red Absorption bands: 3260, 3100, 2960, 2940, 2880, 2240, 1730, 1700, 1315, 880, 820 cm⁻¹ - (liquid film). The reaction was performed at 0°C during the addition, and at laboratory temperature thereafter.

5-Propionamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole, m.p. 188-189°C after purification by chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm⁻²) using a mixture of acetone and hexane (2:3) as eluent, and subsequent trituration with toluene, in the form of a white powder. The reaction was performed at laboratory temperature.

By proceeding in a similar manner, but replacing the solvent by acetonitrile, the following phenylpyrazole was obtained by acylation of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole with trime-

thylacetyl chloride:-

1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-(2,2-dimethylpropionamido)pyrazole as white crystals, m.p. 202-203°C from toluene-hexane, and after purification by chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm⁻²) using a mixture of dichloromethane and ethyl acetate (9:1) as eluent.

By proceeding in a similar manner but replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole by 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole and by heating under reflux for 18 hours there was obtained:-

5-Acetamido-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, m.p. 225-227°C, from ethyl acetate-hexane, in the form of white crystals.

EXAMPLE 11

Compounds Nos.17 and 18

Anhydrous sodium acetate (1.0g) was dissolved in stirred acetic acid (40ml), and tetracyanoethylene - (3.5g) was added at laboratory temperature. 2-Chloro-4-trifluoromethylphenylhydrazine (5.25g) was added in one portion, and the mixture was stirred overnight. After dilution with water, the precipitated solid was filtered off to give, after drying, 5-amino-1-(2-chloro-4-trifluoromethylphenyl)-3,4-dicyano pyrazole, m.p. 209-210°C in the form of a white powder.

By proceeding in a similar manner but replacing the 2-chloro-4-trifluoromethylphenylhydrazine by 2,3,5,6-tetrafluoro-4-trifluoromethylphenylhydrazine and with cooling during addition of the phenylhydrazine to the tetracyanoethylene solution, there was prepared:-

5-amino-3,4-dicyano-1-(2,3,5,6-tetrafluoro-4-trifluoromethylphenyl)pyrazole, m.p. 262-263°C in the form of a buff powder.

EXAMPLE 12

Compounds Nos.28 and 29

Sodium hydride (80%, 0.25 g) was added to a stirred solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (2.9 g) in dry tetrahydrofuran (50 ml). After 3 hours at room temperature, 15-crown-5 (1 drop) and methyl iodide (2 g) was added at 0°C, and the mixture left overnight at room temperature. The solution was evaporated in vacuo, and the residue was dissolved in dichloromethane (50 ml), washed with water, dilute hydrochloric acid and water. After drying over anhydrous magnesium sulphate, filtration, and evaporation in vacuo a yellow oil was obtained. Purification by chromatography using Merck silica (230-400 mesh, 0.7 kg cm⁻²) with dichloromethane as eluent gave 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-dimethylamino-3-trifluoromethylpyrazole as a white solid, m.p. 105-107°C.

By proceeding in a similar manner but replacing the methyl iodide by ethyl bromoacetate, and employing dioxan as solvent in place of tetrahydrofuran there was obtained 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-ethoxycarbonylmethylamino-3-trifluoromethylpyrazole as white crystals, m.p. 104-106°C from ethyl acetate-petroleum ether.

EXAMPLE 13

Compound No.30

To a suspension of 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-ethoxymethyleneamino-3-trifluoromethylpyrazole (1.0 g) in methanol (10 ml) stirred at room temperature was added sodium borohydride (0.17 g). After 2 hours an additional 0.17 g of sodium borohydride was added, and another 0.34 g added after 1 hour. One hour later the mixture was poured onto water (80 ml) and extracted with dichloromethane (3 x 25 ml). The combined extracts were dried over anhydrous magnesium sulphate, filtered, and evaporated in vacuo. The white solid thus obtained was purified by chromatography on silica - (Merck, 230-400 mesh, 0.7 kg cm⁻²) with dichloromethane as eluent, to furnish 4-cyano-5-methylamino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole as a white solid (0.6 g), m.p. 200-202°C.

EXAMPLE 14Compounds Nos.31, 37 and 38

Sodium hydride (80%, 0.3 g) was added to a stirred solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (2.9 g) in dry tetrahydrofuran (50 ml). After 3 hours, 15-crown-5 (1 drop) and trimethylacetyl chloride (1.8 h) was added, and the mixture stirred overnight. Evaporation *in vacuo* gave a buff semisolid, which was dissolved in dichloromethane. This solution was washed with water, dilute hydrochloric acid and with water again and finally dried over anhydrous magnesium sulphate. Filtration followed by evaporation *in vacuo* gave a yellow oil, which was purified by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²). Elution with dichloromethane gave after evaporation 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(2,2-dimethylpropionamido)-3-trifluoromethylpyrazole as a white solid, m.p. 198-200°C.

By proceeding in a similar manner but replacing the trimethylacetyl chloride by ethyl chloroformate there was obtained, after recrystallisation from toluene, 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(ethoxycarbonyl)amino-3-trifluoromethylpyrazole as white crystals, m.p. 62°C.

By proceeding in a similar manner but replacing the trimethylacetyl chloride by cyclopropanecarboxylic acid chloride there was obtained 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(cyclopropanecarbonyl)amino-3-trifluoromethylpyrazole as a pale yellow solid, m.p. 126-127°C.

EXAMPLE 15Compound No.39

A solution of 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(cyclopropanecarbonyl)-amino-3-trifluoromethylpyrazole (1.0 g) in ethanol (50 ml) was heated under reflux with saturated sodium bicarbonate solution (25 ml) for 45 minutes. After cooling, and evaporation of the solvent *in vacuo*, the residue was diluted with water and extracted with dichloromethane. The extract was dried over anhydrous magnesium sulphate, filtered, and evaporated *in vacuo* to give 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-cyclopropanecarboxamido-3-trifluoromethylpyrazole as a white solid m.p. 210-212°C.

EXAMPLE 16Compound No.33

A stirred mixture of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (3.89 g) and bromoform (13 ml) was treated with tert-butyl nitrite (2.26 ml) at room temperature. After 15 minutes the mixture was heated to 50°C for 1 hour, and evaporated *in vacuo* to yield a red oil. This was purified by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with a mixture of dichloromethane and petroleum ether (1:2) to furnish 5-bromo-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole as a fawn solid m.p. 85-87°C (3.7 g).

EXAMPLE 17Compound No.34

A solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-hydroxymethylpyrazole (1.25 g) in dichloromethane (10 ml) was added slowly to a stirred solution of diethylaminosulphur trifluoride (0.66 g) in dichloromethane (6 ml) cooled to -78°C. After 30 minutes at this temperature the solution was warmed to room temperature and stirred for 2 hours. The mixture was then poured onto water (20 ml) and the dichloromethane layer was separated, dried over anhydrous magnesium sulphate, filtered and evaporated *in vacuo*. The product was purified by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with a mixture of dichloromethane and ethyl acetate (98:2), and subsequent recrystallisation from dichloromethane-petroleum ether to give 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-fluoromethylpyrazole as a white solid m.p. 139-141°C.

REFERENCE EXAMPLE 5

5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-hydroxymethylpyrazole was prepared as fol-

lows:-

A solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-ethoxycarbonylpyrazole (1.0 g) in dry tetrahydrofuran (15 ml) was treated under nitrogen with lithium borohydride (0.06 g) with stirring at room temperature for 18 hours. Ethyl acetate (5 ml) followed by saturated sodium chloride solution (5 ml) was added, and the mixture was acidified with dilute hydrochloric acid and extracted with dichloromethane. The extract was dried over anhydrous magnesium sulphate, filtered, and evaporated in vacuo. The residual oil was purified by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with a mixture of dichloromethane and ethyl acetate (1:1), and the pure fractions were evaporated in vacuo and recrystallised from ethyl acetate-petroleum ether to give the title compound as a white solid m.p. 159-161°C

5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-ethoxycarbonylpyrazole was prepared as follows:-

To sodium hydride (80%, 0.9 g) in dry ethanol (30 ml) was added, with stirring, malononitrile (1.98 g). Ethyl chloro-(2,6-dichloro-4-trifluoromethylphenyl)hydrazono-acetate (11.0 g) was then added with stirring and cooling. The internal temperature quickly rose to 20°C and was kept at that for 1 hour, before filtration of the pale yellow solid. The filtrate was evaporated in vacuo to give an orange solid. The combined solids were dissolved in ethyl acetate, washed twice with water, dried over anhydrous magnesium sulphate, filtered and evaporated in vacuo to give an orange solid (11.0 g). Recrystallisation from ethyl acetate-petroleum ether gave the title compound as fawn crystals (8.3 g) m.p. 208-209°C.

Ethyl chloro-(2,6-dichloro-4-trifluoromethylphenyl)hydrazonoacetate was prepared as follows:-

Sodium nitrite (3.04 g) was added during 15 minutes to stirred concentrated sulphuric acid (24 ml) at 30-50°C. The solution was cooled to 20°C, and added dropwise during 15 minutes to a solution of 2,6-dichloro-4-trifluoromethylaniline (9.2 g) in acetic acid (90 ml), maintaining at 35-40°C. This solution was then cooled to +10°, and added dropwise to a stirred solution of anhydrous sodium acetate (54 g) and ethyl chloroacetoacetate (7.0 g) in a mixture of water (72 ml) and ethanol (48 ml) during 45 minutes with cooling such that the temperature was kept at 10°C. After 1 hour at room temperature the mixture was diluted with water, filtered, and the solid dissolved in dichloromethane. This solution was dried over anhydrous magnesium sulphate, filtered, and evaporated in vacuo to give the title compound as a white solid (11.9 g) m.p. 96-98°C.

EXAMPLE 18

Compounds Nos.32 and 40

A mixture of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (3.64 g) and N-bromosuccinimide (1.78 g) in carbon tetrachloride (30 ml) was stirred and heated under reflux for 1 hour. Further N-bromosuccinimide (0.89 g) was added, and reflux was continued for a further 1 hour. The mixture was cooled, filtered, and the filtrate was evaporated in vacuo to give an orange solid. Recrystallisation from petroleum ether gave 5-amino-4-bromo-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole in the form of white crystals (2.6 g) m.p. 119-120°C.

By proceeding in a similar manner but replacing N-bromosuccinimide by N-chlorosuccinimide there was obtained 5-amino-4-chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole as white crystals m.p. 99-100°C. No excess of chlorinating agent was required in this case.

REFERENCE EXAMPLE 6

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole was prepared as follows:-

A solution of 5-amino-4-carboxy-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (10.5 g) in N,N-dimethylaniline (13 ml) was heated under reflux for 3 hours. The cooled mixture was poured onto concentrated hydrochloric acid (15 ml) and extracted with ether (4 x 30 ml). The combined extract was washed with 6N hydrochloric acid (3 x 30 ml), with water (2 x 30 ml), dried over anhydrous magnesium sulphate, filtered, and evaporated in vacuo. The product was recrystallised from cyclohexane to give the title compound (5.7 g) as white needles m.p. 126-128°C.

5-Amino-4-carboxy-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole was prepared as follows:-

A mixture of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methoxycarbonyl-3-trifluoromethylpyrazole (101.2 g hereinbefore described in Example 4) and sodium hydroxide (48 g) in water (170 ml) and methanol (550 ml) was stirred at room temperature for 2 days, evaporated in vacuo, and the residue triturated with dilute hydrochloric acid. The solid was filtered, dissolved in ethyl acetate, and the resulting solution was washed with sodium chloride solution. After drying over anhydrous magnesium sulphate, filtration, and evap-

oration in vacuo a semisolid residue was obtained. This residue was triturated with hexane and the solid was recrystallised from toluene-hexane to give the title compound as a cream solid, m.p. 212-215°C.

EXAMPLE 19

Compound No.41

Ethyl chloroformate (1.6 g) was added to a stirred solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (3.9 g) in pyridine (15 ml). After stirring overnight another addition of ethyl chloroformate (1.0 ml) was made, and the mixture was left for a further 12 hours. The solvent was evaporated in vacuo and the residue was acidified with dilute hydrochloric acid, and extracted with dichloromethane. This extract was washed with water (3x), dried over anhydrous magnesium sulphate, filtered, and evaporated in vacuo. Purification by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with ethyl acetate-petroleum ether (1:1) gave a white solid, which was recrystallised from a mixture of dichloromethane and hexane to furnish white crystals of 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-ethoxycarbonylamino-3-trifluoromethylpyrazole, m.p. 177-179°C.

EXAMPLE 20

Compound No.35

A solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (3.0 g) in concentrated sulphuric acid (10 ml) at 0°C was treated with fuming nitric acid (9 ml) during 15 minutes, keeping the temperature at 5-15°C. After 30 minutes the mixture was poured onto excess ice, and the precipitated solid was filtered off and dissolved in ethyl acetate. After drying over anhydrous magnesium sulphate, filtration, and evaporation in vacuo a brown oil was obtained. This oil was dissolved in the minimum of ethyl acetate and diluted with hexane. A pale yellow solid crystallised and this was discarded. The filtrate was evaporated in vacuo to give a solid which was recrystallised from toluene-hexane to furnish a yellow solid. One further recrystallisation from the same solvent pair gave 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole as white crystals, m.p. 214-215°C.

EXAMPLE 21

Compound No.42

To a solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (2.33 g) in dry tetrahydrofuran (30 ml) was added with stirring at room temperature, a solution of tert-butyl nitrite - (1.36 ml) in dry tetrahydrofuran (5 ml) during 2 minutes. The solution was then heated under reflux for 1 hour and cooled, and additional tert-butyl nitrite (2.72 ml) was added. The solution was heated under reflux for 30 minutes, and left to cool overnight. Evaporation in vacuo gave an orange oil, which was purified by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with dichloromethane-hexane (1:1). The product was finally recrystallised from hexane to give 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, m.p. 121-123°C, as white crystals.

EXAMPLE 22

Compound No.43

To a solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (2.33 g) in chloroform (30 ml) stirred at room temperature, was added iodine (3.0 g) followed by tert-butyl nitrite - (1.1 g). After 2 hours the mixture was heated under reflux for 1.5 hours, cooled and filtered, and the filtrate was washed with sodium thiosulphate solution to remove excess iodine. After washing with water, drying over anhydrous magnesium sulphate and evaporation in vacuo, a yellow solid was obtained. This was chromatographed on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with dichloromethane-hexane (1:2) to give a yellow oil. Dissolution in hot hexane gave, on cooling, 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-iodo-3-trifluoromethylpyrazole as white crystals, m.p. 86-87°C.

EXAMPLE 23Compound No.44

5 To dry diisopropylamine (0.135 g) in dry tetrahydrofuran (4 ml) stirred at -78°C under nitrogen, was added via a syringe, a solution of n-butyl lithium (0.52 ml of a 2.6 M solution in hexane). After warming to room temperature during 1 minute, the solution was re-cooled to -78°C, and added via a syringe to a stirred solution of 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (0.5 g) in dry tetrahydrofuran (4 ml) under nitrogen at -78°C. The addition, during 2 minutes, was exothermic and the internal temperature was maintained at -60°C for a further 15 minutes. Methyl iodine (0.1 ml) was added. After 1.5 hours at this temperature the solution was poured onto excess water and extracted with dichloromethane (3x). The combined organic phase was washed with water, dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a solid. Chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with dichloromethane-hexane (1:3) gave a white solid (0.2 g). Recrystallisation from hexane furnished 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methyl-3-trifluoromethylpyrazole as white crystals, m.p. 90-92°C.

EXAMPLE 24Compound No.45

20 A mixture of 5-amino-4-chlorosulphonyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (1.2 g) and dimethylamine (17.6 ml of a 40% aqueous solution) was heated on a steambath for 1 hour, cooled, and poured onto crushed ice (50 g) to give a brown solid. This solid was filtered, dried, and recrystallised from toluene to give 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(N,N-dimethylsulphamoyl)-3-trifluoromethylpyrazole (0.8 g) as light brown crystals, m.p. 177.6-178.6°C.

REFERENCE EXAMPLE 7

5-Amino-4-chlorosulphonyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole used in the above example was prepared as follows:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (9.1 g) was added portion-wise to stirred cooled chlorosulphonic acid (16.2 ml), keeping the internal temperature below 10°C. The orange solution was stirred at room temperature for 30 minutes, then at 120°C for 5 hours, and poured onto iced water (300 ml) to give a pale brown solid. This solid was filtered, dried, and recrystallised from cyclohexane to give the title compound as yellow crystals.

EXAMPLE 25Compound No. 46

40 A solution of 2,6-dichloro-4-trifluoromethylphenylhydrazine (3.8 g) and 1,1-dicyano-2-cyclopropyl-2-methoxyethylene (2.23 g) in methanol (30 ml) was stirred and treated with sodium hydride (80%, 30 mg). After 4 hours the solution was evaporated in vacuo and the residue was dissolved in ethyl acetate (40 ml), treated with charcoal and washed with water. The organic phase was evaporated in vacuo, the residual oil was dissolved in petroleum ether and crystals of 5-amino-4-cyano-3-cyclopropyl-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole, m.p. 197-199°C, were obtained.

EXAMPLE 26Compounds Nos. 48, 49 and 50

By proceeding in a similar manner to that hereinbefore described in Example 1, but replacing 2,4,6-trichlorophenylhydrazine by 2,6-dichloro-4-trifluoromethylthiophenylhydrazine, there was obtained:-

5-Amino-3,4-dicyano-1-(2,6-dichloro-4-trifluoromethylthiophenyl)pyrazole, m.p. 226-227°C, in the form of an off-white solid, after recrystallisation from toluene.

By employing 2-chloro-3,5,6-trifluoro-4-trifluoromethylphenylhydrazine there was prepared:-

5-Amino-1-(2-chloro-3,5,6-trifluoro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole, m.p. 242-243°C, in the form of an orange solid, after recrystallisation from a mixture of ethanol and water.

By employing 2,6-dichloro-3,5-difluoro-4-trifluoromethylphenylhydrazine there was prepared:-
 5-Amino-1-(2,6-dichloro-3,5-difluoro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole, m.p. 245-247°C, in the form of an off-white solid.

5 REFERENCE EXAMPLE 8

2,6-Dichloro-4-trifluoromethylthiophenylhydrazine was prepared by following the procedure of Reference Example 1, by proceeding in a similar manner, but replacing the 2,6-dichloro-4-trifluoromethylaniline by 2,6-dichloro-4-trifluoromethylthioaniline.

10

REFERENCE EXAMPLE 9

2-Chloro-3,5,6-trifluoro-4-trifluoromethylphenylhydrazine was prepared as follows:-

15 3-Chloro-2,4,5,6-tetrafluorobenzotrifluoride (12.1 g) and hydrazine hydrate (3.4 g) were heated under reflux with ethanol (50 ml) for 3.5 hours. The mixture was poured onto ice/water mixture (500 ml), stirred, and the product was filtered. After washing with water and drying in a desiccator the title compound was obtained in the form of white crystals, m.p. 91-92°C.

20 By proceeding in a similar manner but replacing 3-chloro-2,4,5,6-tetrafluorobenzotrifluoride by 3,5-dichloro-2,4,6-trifluorobenzotrifluoride there was prepared 2,6-dichloro-3,5-difluoro-4-trifluoromethylphenylhydrazine in the form of pale yellow crystals, m.p. 78-80°C.

EXAMPLE 27

Compound No. 51

25

By proceeding in a similar manner to that hereinbefore described in Example 2, but employing 2,6-dichloro-4-trifluoromethoxyphenylhydrazine there was obtained:-

5-Amino-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-3,4-dicyanopyrazole, m.p. 231-232°C in the form of a brown solid, after recrystallisation from toluene.

30

REFERENCE EXAMPLE 10

2,6-Dichloro-4-trifluoromethoxyphenylhydrazine used in the above Example 27 was prepared by following the procedure of Reference Example 1, by proceeding in a similar manner, but replacing the 2,6-dichloro-4-trifluoromethylaniline by 2,6-dichloro-4-trifluoromethoxyaniline. The title compound was obtained as fawn crystals, m.p. 64-65°C.

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EXAMPLE 28

Compounds Nos. 52, 53, 54 and 55

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By proceeding in a similar manner to that hereinbefore described in Example 3, but replacing the ethoxyethylenemalononitrile by ethoxypropylenemalononitrile there was prepared:-

45 5-Amino-4-cyano-3-ethyl-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole in the form of white crystals, m.p. 158-160°C, after recrystallisation from a mixture of ethyl acetate and hexane.

By proceeding in a similar manner but replacing the ethoxyethylenemalononitrile by ethoxyethylenemethanesulphonylacetonitrile, and by replacing the sodium acetate and glacial acetic acid by ethanol containing 10 mol % of triethylamine at reflux, there was prepared:-

50 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-methylpyrazole in the form of a white solid, m.p. 195°C, after recrystallisation from a mixture of ethyl acetate and hexane.

By proceeding in a similar manner but replacing the ethoxyethylenemalononitrile by ethoxyethylenecyanoacetic acid ethyl ester there was prepared:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-ethoxycarbonylpyrazole in the form of white crystals, m.p. 115-118°C after recrystallisation from a mixture of toluene and petroleum ether.

55

By proceeding in a similar manner but replacing the ethoxyethylenemalononitrile by ethoxyethylenemethanesulphonylacetonitrile, and by replacing the 2,6-dichloro-4-trifluoromethylphenylhydrazine by 2,6-dichloro-4-trifluoromethoxyphenylhydrazine and by performing the reaction in a 1:1 v/v mixture of ethanol and triethylamine at ambient temperature, there was obtained:-

5-Amino-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-methanesulphonyl-3-methylpyrazole, in the form of a fawn solid, m.p. 180-181°C.

REFERENCE EXAMPLE 11

3-Ethoxy-2-methanesulphonylbut-2-ene-nitrile, used in the above Example 28 was prepared as follows:-

A mixture of methanesulphonylacetonitrile (200 g), triethylorthoacetate (348 g) and zinc chloride (21 g) was stirred in hexane (1200 ml) with heating under reflux. The distillate was collected via a McIntyre head, with additional hexane added to the reaction mixture as necessary. Hexane (2800 ml) was collected during 8 hours. After cooling, the mixture was evaporated *in vacuo*, and re-evaporated after addition of toluene - (100 ml). The residue was dissolved in ethyl acetate and recrystallised from a mixture of ethyl acetate with hexane, twice, to give white crystals, m.p. 99°C, of the title compound.

EXAMPLE 29

Compounds Nos. 56, 57, 58 and 59

By proceeding in a similar manner to that hereinbefore described in Example 4, but replacing the 2,6-dichloro-4-trifluoromethylphenylhydrazine by 2-chloro-3,5,6-trifluoro-4-trifluoromethylphenylhydrazine there was obtained:-

5-Amino-1-(2-chloro-3,5,6-trifluoro-4-trifluoromethylphenyl)-4-cyano-3-trifluoromethylpyrazole, in the form of white crystals, m.p. 187-189°C, after recrystallisation from toluene.

By employing 2,6-dichloro-4-trifluoromethylthiophenylhydrazine there was obtained:-

5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylthiophenyl)-3-trifluoromethylpyrazole, in the form of pale yellow crystals, m.p. 133.5-134.5°C, after recrystallisation from hexane.

By replacing the 2-chloro-1,1-dicyano-2-trifluoromethylethylene by 2,3-dichloro-1,1-dicyano-3-fluoromethylethylene there was obtained:-

5-Amino-3-chlorofluoromethyl-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole in the form of a cream solid, m.p. 186-188°C, after recrystallisation from a mixture of toluene and hexane.

By employing 2,6-dichloro-3,5-difluoro-4-trifluoromethylphenylhydrazine there was obtained:-

5-Amino-4-cyano-1-(2,6-dichloro-3,5-difluoro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole in the form of a light brown solid, m.p. 176-177°C.

REFERENCE EXAMPLE 12

Chloro-dicyanoethylene used as starting material in the above Example 29, not hitherto described in the chemical literature was prepared as follows:-

By proceeding in a similar manner to that hereinbefore described in Reference Example 2, but replacing 2-cyano-3-hydroxy-4-chloro-4,4-difluorobut-2-enenitrile sodium salt by 2-cyano-3-hydroxy-4-chloro-4-fluorobut-2-enenitrile sodium salt there was prepared 2-chloro-2-chlorofluoromethyl-1,1-dicyanoethylene as a liquid, b.p. 90°C (46 mmHg).

By proceeding in a similar manner to that hereinbefore described in Reference Example 3, but replacing methyl chlorodifluoroacetate by ethyl chlorodifluoroacetate, there was obtained 2-cyano-3-hydroxy-4-chloro-4-fluorobut-2-enenitrile sodium salt as an orange-red solid.

EXAMPLE 30

Compound No. 60

By proceeding in a similar manner to that hereinbefore described in Example 9, but replacing the triethylorthoformate by triethylorthoacetate there was prepared:-

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(1-ethoxyethylideneamino)-3-methylpyrazole as a white solid, m.p. 50-53°C, after purification by chromatography on silica (Merck 230-400 mesh, 0.7 kg cm⁻²) using dichloromethane as eluent.

EXAMPLE 31Compounds Nos. 61, 62 and 63

By proceeding in a similar manner to that hereinbefore described in Example 10, but replacing the 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-methylpyrazole and acylating with succinyl dichloride there was obtained:-

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-5-succinimidopyrazole in the form of a white solid, m.p. 202-204°C, after purification by chromatography on silica (Merck 230-400 mesh, 0.7 kg cm⁻²) using dichloromethane/ethyl acetate (98:2) as eluent.

By proceeding in a similar manner but replacing the 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole, and employing acetonitrile as solvent for the acylation, there was prepared:-

5-Acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole in the form of a white solid, m.p. 194-195°C, after recrystallisation from toluene.

By proceeding in a similar manner (to Example 10) but replacing the 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-methanesulphonylpyrazole there was prepared 5-acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-methanesulphonylpyrazole in the form of yellow crystals, m.p. 202-203°C.

EXAMPLE 32Compound No. 64

By proceeding in a similar manner to that hereinbefore described in Example 11, but replacing the 2-chloro-4-trifluoromethylphenylhydrazine by 2,6-dichloro-4-nitrophenylhydrazine there was prepared:-

5-Amino-1-(2,6-dichloro-4-nitrophenyl)-3,4-dicyanopyrazole, in the form of a pale brown solid, m.p. 289-290°C.

EXAMPLE 33Compounds Nos. 65 and 66

By proceeding in a similar manner to that hereinbefore described in Example 12, but replacing the 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole and using an appropriate quantity of methyl iodide there was prepared:-

1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-methylaminopyrazole in the form of a pale yellow solid, m.p. 165-166°C, after recrystallisation from toluene.

By proceeding as above, but employing ethyl iodide, there was prepared:-

1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-ethylaminopyrazole in the form of an off-white solid, m.p. 245-246°C, after purification by chromatography on silica (Merck 230-400 mesh, 0.7 kg cm⁻²) using a mixture of ethyl acetate and petroleum ether (15:85).

EXAMPLE 34Compounds Nos. 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78 and 79

By proceeding in a similar manner to that hereinbefore described in Example 14, but replacing the 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole and the trimethylacetyl chloride by the following phenylpyrazoles and acylating agents, there were prepared:-

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(N-methyl-N-ethoxycarbonylamino)-3-trifluoromethylpyrazole in the form of a white solid, m.p. 88-90°C, after recrystallisation from hexane, using 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methylamino-3-trifluoromethylpyrazole and ethyl chloroformate;

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(N-acetyl-N-trimethylacetylaminio)-3-trifluoromethylpyrazole in the form of an off-white solid, m.p. 83.5-84°C, after recrystallisation from hexane, using 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-trimethylacetylaminio-3-trifluoromethylpyrazole and acetyl chloride;

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(N-propionyl-N-trimethylacetyl-amino)-3-trifluoromethylpyrazole in the form of a white solid, m.p. 56-56.5°C, after recrystallisation from hexane, using 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-trimethylacetyl-amino-3-trifluoromethylpyrazole and propionyl chloride;

1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethyl-5-trimethylacetylaminopyrazole in the form of a white solid, m.p. 219°C, using 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole and trimethylacetyl chloride;

1-(2,6-Dichloro-4-trifluoromethylphenyl)-5-ethoxycarbonylamino-4-nitro-3-trifluoromethylpyrazole in the form of pale yellow crystals, m.p. 124°C, using 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole and ethyl chloroformate; and 3-Chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-5-trimethylacetylaminopyrazole, in the form of a white solid, m.p. 203-204°C;

3-Chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-5-bis(ethoxycarbonyl)aminopyrazole, in the form of an orange crystalline solid, m.p. 67-69°C; and 3-Chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-5-ethoxycarbonylaminopyrazole, in the form of a yellow solid, m.p. 175-179°C;

[The latter three compounds were obtained by reaction of 5-amino-3-chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyanopyrazole with the appropriate acyl chlorides]

4-Cyano-5-diacetyl-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole in the form of white crystals, m.p. 138-139°C; and 5-(N-Acetyl-N-ethoxycarbonylamino)-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole in the form of a white solid, m.p. 101-102°C;

[The above two compounds were obtained by reaction of 5-acetyl-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-trifluoromethylpyrazole and the appropriate acyl chlorides] and

1-(2,6-Dichloro-4-trifluoromethylphenyl)-5-bis(ethoxycarbonyl)amino-3,4-dicyanopyrazole and 1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(ethoxycarbonyl)amino-4-methanesulphonyl-3-trifluoromethylpyrazole were prepared in a similar manner to the procedure described in Example 14, but replacing the 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole and by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole respectively. The trimethylacetyl chloride was replaced by the appropriate quantity of ethyl chloroformate (two equivalents) and 2 equivalents of sodium hydride were also used. The products were white crystals with m.p. 74-76°C, and 148-151°C, respectively.

EXAMPLE 35

Compounds Nos. 79 and 80

By proceeding in a similar manner to that hereinbefore described in Example 15, but replacing the 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(cyclopropanecarbonyl)amino-3-trifluoromethylpyrazole by 1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(ethoxycarbonyl)amino-4-methanesulphonyl-3-trifluoromethylpyrazole there was obtained:-

1-(2,6-Dichloro-4-trifluoromethylphenyl)-5-ethoxycarbonylamino-4-methanesulphonyl-3-trifluoromethylpyrazole in the form of a white solid, m.p. 138-141°C.

By proceeding in a similar manner but replacing the 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(cyclopropanecarbonyl)amino-3-trifluoromethylpyrazole by 1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(ethoxycarbonyl)amino-3,4-dicyanopyrazole there was obtained:-

1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-ethoxycarbonylaminopyrazole in the form of a white solid, m.p. 161-163°C.

EXAMPLE 36

Compounds Nos. 81 and 82

By proceeding in a similar manner to that hereinbefore described in Example 18, but replacing N-bromosuccinimide by N-iodosuccinimide there was obtained:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-trifluoromethylpyrazole in the form of a white solid, m.p. 129°C.

By replacing N-bromosuccinimide by N-iodosuccinimide, and replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole (hereinafter described in Reference Example 13), there was obtained:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-methylpyrazole in the form of a buff solid, m.p. 108-109°C, after recrystallisation from hexane.

REFERENCE EXAMPLE 13

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole was prepared as follows:-

5-Amino-4-carboxy-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole (28 g) was heated to 190°C under nitrogen, and maintained at this temperature until gas evolution ceased. After cooling, the title compound was obtained (22 g) as a yellow gum.

5-Amino-4-carboxy-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole used above was prepared by proceeding in a similar manner to Reference Example 6 but replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methoxycarbonyl-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethoxycarbonyl-3-methylpyrazole (hereinbefore described in Example 28), and by performing the base hydrolysis at the reflux temperature in ethanol for 13 hours. The title compound was obtained as a white solid, m.p. 183-184°C.

EXAMPLE 37

Compounds Nos. 83, 84 and 85

By proceeding in a similar manner to that hereinbefore described in Example 20, but replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole, and replacing the mixture of concentrated sulphuric and fuming nitric acids by concentrated nitric acid alone, there was obtained:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-nitropyrazole in the form of orange crystals, m.p. 229-231°C, after recrystallisation from a mixture of toluene and petroleum ether.

By proceeding in a similar manner but replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, and replacing the mixture of concentrated sulphuric and fuming nitric acids by a mixture of acetic acid and acetic anhydride to which was added fuming nitric acid, there was obtained:-

5-Acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole in the form of a cream solid, m.p. 194-195°C.

By proceeding in a similar manner but replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, and replacing the mixture of concentrated sulphuric and fuming nitric acids by acetic anhydride to which was added fuming nitric acid, there was obtained:-

1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole in the form of an orange solid, m.p. 110-112°C, after recrystallisation from a mixture of toluene and hexane.

REFERENCE EXAMPLE 14

1-(2,6-Dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole used in the above Example 37 was prepared by the procedure described in Example 21 by replacing 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole. The title compound was obtained as a pale yellow oil.

5-Acetamido-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole used in the above Example 37 was prepared by the procedure described in Example 15, but replacing the 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(cyclopropanecarbonyl)-amino-3-trifluoromethylpyrazole by 5-bis(acetyl)amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole. The title compound was obtained as white crystals, m.p. 142-144°C, after recrystallisation from ethyl acetate and hexane.

5-Bis(acetyl)amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, used above, was prepared by the procedure of Example 19 but replacing 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, and the ethyl chloroformate by acetyl chloride. The title compound was obtained as a white solid, m.p. 130-131°C.

EXAMPLE 38Compound Nos. 86, 87 and 88

By proceeding in a similar manner to that hereinbefore described in Example 21, but replacing the 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-methanesulphonylpyrazole, there was obtained 1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-methanesulphonylpyrazole in the form of yellow crystals, m.p. 168-169°C.

By proceeding in a similar manner but replacing the 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-fluoropyrazole, there was obtained 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-fluoropyrazole in the form of white crystals, m.p. 120-121°C.

1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole was prepared in a similar manner by replacing 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonyl-3-trifluoromethylpyrazole. The title compound was obtained in the form of white needles, m.p. 154-155°C.

EXAMPLE 39Compound No. 89

By proceeding in a similar manner to that hereinbefore described in Example 22, but replacing the iodine by anhydrous cupric chloride, and by replacing the chloroform by anhydrous acetonitrile, there was obtained:-

5-Chloro-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-trifluoromethylpyrazole in the form of a yellow oil, after purification by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with a mixture of dichloromethane and hexane (1:2). Infra-Red Absorption bands: 2260, 1495, 1405, 1325, 1160 cm⁻¹ (liquid film)

EXAMPLE 40Compound Nos. 90 and 91

By proceeding in a similar manner to that hereinbefore described in Example 24, but replacing the dimethylamine by the appropriate amines there was prepared the following phenylpyrazoles:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(N-ethylsulphamoyl)-3-trifluoromethylpyrazole in the form of a cream solid, m.p. 200°C, after recrystallisation from a mixture of toluene and petroleum ether.

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(N-methylsulphamoyl)-3-trifluoromethylpyrazole in the form of a light brown solid, m.p. 199-200°C, after recrystallisation from toluene.

EXAMPLE 41Compounds Nos. 92 and 93

Trifluoroacetic anhydride (3.5 ml) was added dropwise to a stirred mixture of 85% w/v hydrogen peroxide solution (0.56 ml) in dichloromethane (15 ml) maintaining at 0-10°C. After warming to 20°C during 5 minutes, a solution of 3-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyanopyrazole (1.0 g; hereinafter described in Reference Example 15) in dichloromethane (10 ml) was added dropwise over 5 minutes. A temperature rise of 10°C was observed during the addition, and the mixture heated under reflux for 1.5 hours. After cooling, the solution was poured onto excess water, and the organic solution washed in turn with solutions of sodium bicarbonate and sodium bisulphite. Drying over anhydrous magnesium sulphate, followed by evaporation *in vacuo* gave a buff solid, which was purified by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with dichloromethane. The resultant white solid was recrystallised from a mixture of dichloromethane and hexane to give 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-nitropyrazole as white crystals (0.7 g), m.p. 163-165°C.

By proceeding in a similar manner but replacing 3-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyanopyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3,4-dicyanopyrazole (hereinbefore described in Example 2), there was obtained:-

1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,4-dicyano-5-nitropyrazole as orange crystals, m.p. 138-

140°C, after recrystallisation from cyclohexane.

REFERENCE EXAMPLE 15

5 3-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyanopyrazole was prepared as follows:-

A solution of 3-tert-butoxycarbonylamino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyanopyrazole (2.8 g) in ethanol (100 ml) was treated with 50% v/v hydrochloric acid (10 ml), and the mixture heated under reflux for 1 hour. After standing overnight at room temperature, sodium carbonate was added to pH 8, and the mixture extracted three times with dichloromethane. The extract was washed with water, dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a buff solid. Recrystallisation from a mixture of ethyl acetate and petroleum ether gave the title compound (1.4 g) in the form of white crystals, m.p. 159-160°C.

3-tert-Butoxycarbonylamino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyanopyrazole was prepared as follows:-

15 A mixture of 3-carboxy-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (11 g) and thionyl chloride (35 ml) and N,N-dimethylformamide (3 drops) was heated under reflux for 2 hours. The solvent was evaporated in vacuo, and re-evaporated in vacuo after addition of dry toluene (20 ml). The resultant gum was dissolved in dry acetone (50 ml) and stirred, whilst a solution of sodium azide (2.9 g) in water (15 ml) was added during 5 minutes keeping at 10-15°C. After 30 minutes the mixture was poured onto water (250 ml) and extracted with dichloromethane (3 x 80 ml). The combined extract was washed with water, dried over anhydrous magnesium sulphate, and evaporated in vacuo at equal to or below 40°C to give a buff solid (13 g).

20 The resulting azide was dissolved in dry toluene (200 ml) and heated under reflux for half-an-hour, with smooth evolution of nitrogen. After cooling, this was treated with tert-butanol (40 g), and the mixture heated under reflux overnight. After evaporation in vacuo, the resulting brown oil (15 g) was purified by chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm²) eluting with dichloromethane and ethyl acetate (98:2) to give the title compound (8.0 g) as a white solid, m.p. 154-155°C.

3-Carboxy-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole was prepared as follows:-

A suspension of 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-ethoxycarbonylpyrazole (5.0 g) in ethanol (100 ml) was treated with a solution of sodium hydroxide (0.63 g) in water (15 ml) and stirred at room temperature for 1.5 hours. After evaporation in vacuo at equal to or below 40°C, the residue was dissolved in water (150 ml) and extracted with dichloromethane (1 x 100 ml). This extract was back-washed with water (2 x 50 ml), and the combined aqueous solutions brought to pH 1 with dilute hydrochloric acid, and then extracted with ethyl acetate (3 x 50 ml). This extract was dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a buff solid (4.6 g). Recrystallisation from a mixture of toluene and hexane gave the title compound in the form of buff crystals (4.4 g), m.p. 203-205°C.

35 4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-ethoxycarbonylpyrazole was prepared by following the method described in Example 21, and replacing 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-ethoxycarbonylpyrazole. The title compound was obtained in the form of buff crystals, m.p. 198-199°C.

40 EXAMPLE 41

Compounds Nos. 94, 95 and 96

45 Silver(I) fluoride (5 g) was added in portions during 40 minutes to a vigorously stirred solution of 1,1-dichloro-2,2-dicyanoethylene in acetonitrile (15 ml), maintained at 0-10°C by external cooling. The stirring was continued at room temperature for 1 hour, and the solid filtered off. The filtrate containing 1,1-difluoro-2,2-dicyanoethylene was stirred and cooled whilst a solution of 2,6-dichloro-4-trifluoromethylphenylhydrazine (4.9 g) in acetonitrile (15 ml) was added dropwise at 5°C. After stirring overnight the solid was filtered off and the filtrate evaporated in vacuo to give a dark orange oil (6 g). This was purified by chromatography on silica (Merck, 230-400 mesh, 10 lb in⁻²) eluting with the dichloromethane to give a white solid. Recrystallisation from a mixture of cyclohexane and ethyl acetate gave 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-fluoropyrazole (0.9 g) as a white solid, m.p. 193-194°C.

55 By proceeding in a similar manner but replacing the 2,6-dichloro-4-trifluoromethylphenyl-hydrazine by 2,6-dichloro-4-trifluoromethoxyphenyl-hydrazine and by employing 1,1-dichloro-2,2-dicyanoethylene instead of 1,1-difluoro-2,2-dicyanoethylene, and by using diethyl ether as solvent, there was prepared 5-amino-3-chloro-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-cyanopyrazole in the form of a yellow solid, m.p. 175-177°C.

By proceeding as immediately above but replacing the 2,6-dichloro-4-trifluoromethoxyphenylhydrazine by 2,6-dichloro-3,5-difluoro-4-trifluoromethylphenylhydrazine, there was prepared 5-amino-3-chloro-4-cyano-1-

(2,6-dichloro-3,5-difluoro-4-trifluoromethylphenyl)pyrazole, in the form of yellow crystals, m.p. 206-208°C.

EXAMPLE 43

Compounds Nos. 97, 98, 99, 100, 101, 102 and 103

A stirred solution of 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (1.5 g) in dry tetrahydrofuran cooled to -78°C was treated with a solution of n-butyl lithium (2.6 M in hexane, 1.71 ml) dropwise under nitrogen. The temperature was kept below -65°C during the addition, and the resultant solution kept at -78°C for 1 hour. A solution of trimethylsilyl chloride (0.56 ml) in dry tetrahydrofuran (2 ml) was then added, dropwise, during 2 minutes. The mixture was allowed to reach room temperature over 2 hours, left overnight and evaporated *in vacuo* to give a pale yellow solid. This was dissolved in dichloromethane, washed with water, dried over anhydrous magnesium sulphate, and evaporated *in vacuo*. The product was recrystallised from hexane to give 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-5-trimethylsilylpyrazole as white crystals, m.p. 108-110°C.

By proceeding in a similar manner but replacing the trimethylsilyl chloride by the reagents listed below, the following phenylpyrazoles were obtained:-

5-tert-Butyldimethylsilyl-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole in the form of white crystals, m.p. 113-115°C; from tert-butyldimethylsilyl chloride.

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methylthio-3-trifluoromethylpyrazole, in the form of a white powder, m.p. 73-74°C; from methylthiocyanate.

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-5-trifluoromethylthiopyrazole, in the form of white crystals, m.p. 120-122°C; from bis(trifluoromethyl)disulphide.

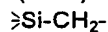
5-Carboxy-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, in the form of a white solid, m.p. 177-179°C, by pouring the lithiated pyrazole solution onto a large excess of powdered solid carbon dioxide.

By proceeding in a similar manner but replacing the 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethylpyrazole, there was prepared:-

1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-nitro-3-trifluoromethyl-5-trimethylsilylpyrazole, in the form of a pale green solid, m.p. 101-103°C.

By proceeding in a similar manner but replacing the 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methyl-3-trifluoromethylpyrazole (hereinbefore described in Example 23), there was prepared:-

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-5-trimethylsilylmethylpyrazole, in the form of a colourless oil. Infra-Red Absorption bands: 2250, 1400, 1325, 1260, 1180, 1150, 860cm⁻¹(liquid film) Nuclear Magnetic Resonance: chemical shift (δ) for



2.8ppm in dimethylsulphoxide-D₆.

EXAMPLE 44

Compound No. 104

Sodium methoxide (0.3 g) was added to an ice cold stirred mixture of 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis(phenoxy carbonyl)amino-3-trifluoromethylpyrazole (3.1 g) in methanol (30 ml), and heated under reflux for 2 hours. This was poured onto water (200 ml) and extracted with dichloromethane. The organic solution was washed with sodium carbonate solution, then with water, dried over anhydrous magnesium sulphate, and evaporated *in vacuo*. The resultant white solid was 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methoxycarbonylamino-3-trifluoromethylpyrazole, m.p. 182-183°C.

REFERENCE EXAMPLE 16

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-bis-(phenoxy carbonyl)amino-3-trifluoromethylpyrazole used in the above Example 44 was prepared by following the procedure of Example 14, but replacing trimethylacetyl chloride by phenyl chloroformate. The title compound was obtained as a white solid, m.p. 168-169°C.

EXAMPLE 45Compounds Nos. 105 and 106

5 5-Carbamoyl-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (3.57 g) was heated to 200°C with phosphorus pentoxide (2.82 g) with stirring. After 3 hours, the cooled product was treated with ice, and extracted with dichloromethane (3 x 50 ml). The organic solution was washed with water, dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a solid. Recrystallisation from hexane gave 1-(2,6-dichloro-4-trifluoromethylphenyl)-4,5-dicyano-3-trifluoromethylpyrazole in the form of white crystals (1.8 g), m.p. 80°C.

10 By proceeding in a similar manner but replacing the 5-carbamoyl-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-3-carbamoyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonylpyrazole there was prepared:-

15 5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonylpyrazole in the form of a white solid, m.p. 214°C.

REFERENCE EXAMPLE 17

20 5-Carbamoyl-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole used in the above Example 45, was prepared as follows:-

5-Carboxy-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (6.0 g; hereinbefore described in Example 43) was added to thionyl chloride (30 ml) and the stirred solution heated to reflux for 4 hours. The solvent was evaporated in vacuo, and re-evaporated after addition of dry toluene (30 ml). The resultant orange oil was dissolved in dry ether (10 ml) and added dropwise to a stirred solution of ammonia (0.88, 20 ml) cooled by an ice bath. After stirring overnight, water (150 ml) was added, and the mixture extracted with dichloromethane (3 x 50 ml). The combined extract was washed with water, dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a white solid (7.0 g). Recrystallisation from a mixture of ethyl acetate and petroleum ether gave the title compound (4.3 g), in the form of white crystals, m.p. 180-181°C.

30 5-Amino-3-carbamoyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonylpyrazole used in the above Example 45 was prepared by the same procedure, but by replacing the 5-carboxy-4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-3-carboxy-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonylpyrazole. The title compound was obtained in the form of an off-white solid, m.p. 223-224°C.

35 5-Amino-3-carboxy-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methanesulphonylpyrazole used above was prepared as follows:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-ethoxycarbonyl-4-methanesulphonylpyrazole (8.15 g) was added to stirred 80% sulphuric acid (80 ml), and heated at 100°C for 5 hours. After cooling, the solution was poured onto ice, the solid filtered off and dried over phosphorus pentoxide in a vacuum desiccator. Recrystallisation from a mixture of methanol and petroleum ether gave the title compound as a white solid, m.p. 203-205°C.

40 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-ethoxycarbonyl-4-methanesulphonylpyrazole, used above, was prepared by the procedure of Reference Example 5, by replacing malononitrile by methanesulphonylacetoneitrile. The title compound was obtained in the form of a white solid, m.p. 255°C, after recrystallisation from ethanol.

EXAMPLE 46Compound No. 107

50 A solution of methylmagnesium iodide [prepared from magnesium (0.26 g) and methyl iodide (1.5 g) in diethyl ether (25 ml)], was treated with a solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-cyano-3-trifluoromethylpyrazole (2 g) in diethyl ether (20 ml), dropwise. The resulting pale yellow solution was refluxed for 24 hours, cooled, and treated with hydrochloric acid (2N, 10 ml). After stirring for 0.5 hour at room temperature, the reaction mixture was diluted with ether (50 ml). The ethereal extract was washed with water (50 ml), dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a yellow gum. This was purified by chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm⁻²) eluting with a mixture of dichloromethane and petroleum ether (4:1) to give 4-acetyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole as a white solid, m.p. 134°C.

EXAMPLE 47Compounds Nos. 108 -116

5 A stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methylthio-3-trifluoromethylpyrazole (1.0 g) in chloroform (40 ml) was treated with m-chloroperbenzoic acid (0.42 g), portionwise at room temperature. After stirring for 6 hours, the solution was diluted with dichloromethane and washed in turn with sodium sulphite solution, sodium hydroxide solution, and water. The solution was dried over anhydrous magnesium sulphate, and evaporated *in vacuo* to give a yellow oil. Purification by chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm⁻²) eluting with dichloromethane-ethylacetate (4:1) gave 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methylsulphonyl-3-trifluoromethylpyrazole in the form of a white solid, m.p. 142-145°C with decomposition.

By proceeding in a similar manner but replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methylthio-3-trifluoromethylpyrazole by the appropriate alkylthio phenylpyrazoles there were prepared:-

15 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylsulphonyl-3-trifluoromethylpyrazole in the form of a white solid, m.p. 170°C from 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylthio-3-trifluoromethylpyrazole.

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylsulphonyl-3-methylpyrazole in the form of a buff solid, m.p. 157-158°C from 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylthio-3-methylpyrazole.

20 5-Amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylsulphonylphenyl)-3-trifluoromethylpyrazole, in the form of an orange solid, m.p. 76°C, from 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylthiophenyl)-3-trifluoromethylpyrazole.

4-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methylsulphonyl-3-trifluoromethylpyrazole, in the form of white crystals, m.p. 97-98°C, from 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-methylthio-3-trifluoromethylpyrazole.

By proceeding in a similar manner but replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methylthio-3-trifluoromethylpyrazole by the appropriate alkylthiophenylpyrazoles, and employing 2 molar equivalents of m-chloroperbenzoic acid there was prepared:-

30 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylsulphonyl-3-trifluoromethylpyrazole, in the form of white crystals, m.p. 206-207°C, from 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylthio-3-trifluoromethylpyrazole.

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylsulphonyl-3-methylpyrazole in the form of a white solid, m.p. 193°C, from 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylthio-3-methylpyrazole.

35 By proceeding in a similar manner but replacing the 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methylthio-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-n-propylthio-3-methylpyrazole, there was obtained 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-propanesulphonylpyrazole in the form of a white solid, m.p. 145.5-147°C.

By proceeding in a similar manner there was prepared:-

40 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trichloromethanesulphonyl-3-methylpyrazole in the form of a pale pink solid, m.p. 183-184°C, from 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trichloromethylthio-3-methylpyrazole.

EXAMPLE 48Compounds Nos. 117, 118 and 119

45 A mixture of bis[5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole-4-yl]-disulphide (4.0 g), sodium dithionite (2.02 g) and sodium hydroxide (0.46 g) was stirred and heated under reflux in a mixture of ethanol and water (60 ml, 1:1) for 4 hours. The cooled yellow solution was treated with ethyl iodide (2.17 g) and the mixture stirred and heated under reflux for 2 hours. After evaporation *in vacuo*, the yellow gum was dissolved in ether (100 ml), washed with water, dried over anhydrous magnesium sulphate, and re-evaporated *in vacuo*. The resultant gum was purified by chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm⁻²) eluting with dichloromethane, to furnish 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylthio-3-methylpyrazole in the form of a white solid, m.p. 117°C, after recrystallisation from hexane.

55 By proceeding in a similar manner, but replacing the ethyl iodide by methyl iodide there was prepared:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-methylthiopyrazole, in the form of a white solid, m.p. 112°C, after recrystallisation from hexane.

By proceeding in a similar manner but replacing the sodium hydroxide by sodium carbonate, and the methyl

iodide by n-propyl iodide, there was obtained 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-n-propylthio-3-methylpyrazole in the form of a white solid, m.p. 100-102°C.

REFERENCE EXAMPLE 18

Bis[5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole-4-yl]disulphide was prepared as follows:-

A solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-thiocyanatopyrazole (3.0 g; hereinafter described in Example 50) in a mixture of ethanol and water (1:1, 100 ml) was acidified by the addition of hydrochloric acid (10 N, 20 ml). The mixture was heated under reflux for 8 hours, concentrated to half volume *in vacuo*, cooled in an ice bath, and sodium hydroxide solution added until the pH reached 9-10. The precipitated product was filtered, washed with water, and dried *in vacuo* to furnish the title compound (2.68 g) as an amorphous yellow powder, m.p. 211-213°C.

EXAMPLE 49

Compounds Nos. 120 and 121

A solution of ethyl magnesium bromide, prepared from magnesium (0.57 g) and ethyl bromide (2.6 g) in dry diethyl ether (25 ml), was added dropwise to a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-thiocyanato-3-trifluoromethylpyrazole (5.0 g) in dry ether (50 ml) at -20°C. After stirring for a further 2 hours at room temperature, water (130 ml) was carefully added, and stirring maintained for 0.25 hour. The ether layer was separated, dried over anhydrous magnesium sulphate, and evaporated *in vacuo* to give a yellow gum. Purification by chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm⁻²) eluting with dichloromethane-petroleum ether (1:1) gave a product, which recrystallised from hexane to furnish 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethylthio-3-trifluoromethylpyrazole, in the form of white needles, m.p. 116-116.5°C.

By proceeding in a similar manner, but replacing the ethyl magnesium iodide by methyl magnesium iodide there was obtained:-

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methylthio-3-trifluoromethylpyrazole, in the form of a white solid, m.p. 108°C, after recrystallisation from hexane.

EXAMPLE 50

Compounds Nos. 122 and 123

A stirred mixture of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (0.7 g) and potassium thiocyanate (0.55 g) in methanol (15 ml) was treated with a solution of bromine (0.3 g) in methanol (2 ml) at 0-5°C. Stirring was maintained at this temperature for 1.5 hours, and the mixture was poured onto ice water, and brought to pH 9 by the addition of sodium carbonate. The product was filtered, washed with water and dried. Purification by chromatography on silica (Merck, 230-400 mesh, 0.7 kg cm²) eluting with dichloromethane gave 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-thiocyanato-3-trifluoromethylpyrazole, in the form of a white solid, m.p. 49-50°C.

By proceeding in a similar manner but replacing 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole by 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole there was obtained 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-thiocyanatopyrazole in the form of a white solid, m.p. 133.5°C, after recrystallisation from a mixture of hexane and ethyl acetate.

EXAMPLE 51

Compound No. 124

By proceeding in a similar manner to that hereinbefore described in Example 4, but replacing the 2,6-dichloro-4-trifluoromethylphenylhydrazine by 2,6-dichloro-4-methanesulphonylphenylhydrazine there was obtained:-

5-Amino-4-cyano-1-(2,6-dichloro-4-methanesulphonylphenyl)-3-trifluoromethylpyrazole in the form of white crystals, m.p. 270-272°C.

REFERENCE EXAMPLE 19

By proceeding in a similar manner to that hereinbefore described in Reference Example 1, but replacing the 2,6-dichloro-4-trifluoromethylaniline by 2,6-dichloro-4-methanesulphonylaniline, there was prepared:-
 2,6-Dichloro-4-methanesulphonylphenylhydrazine in the form of white crystals, m.p. 163-166°C.

EXAMPLE 52Compound No. 125

To a stirred ice cold solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole (2.0 g) in chloroform (40 ml) and pyridine (0.51 g) was added dropwise a solution of trichloromethanesulphenyl chloride (1.2 g) in chloroform (10 ml). The resulting brown solution was stirred at 0°C for 2 hours, then at room temperature for 2 hours. A further addition of trichloromethanesulphenyl chloride (0.5 g) was made and the mixture stirred for 2 hours at room temperature. Water (100 ml) and dichloromethane (100 ml) was then added and the organic layer washed with water (1 x 100 ml), dried over anhydrous magnesium sulphate and evaporated *in vacuo* to give a yellow gum (2.9 g). This was purified by chromatography on silica (Merck, 100-230 mesh, 0.7 kg cm⁻²) eluting with dichloromethane-petroleum ether (3:2) to give a white solid (0.98 g). Recrystallisation from hexane gave 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-trichloromethylthiopyrazole in the form of white crystals, m.p. 156°C.

EXAMPLE 53Compound No. 126

m-Chloroperbenzoic acid (2.1 g) was added to a solution of 5-amino-4-cyano-1-(2,6-dichloro-4-trifluoromethylthiophenyl)-3-trifluoromethylpyrazole (2.3 g) in dichloromethane (20 ml) cooled to 10°C. After stirring overnight at room temperature, the solution was heated under reflux for 4 hours, cooled, and a further addition of m-chloroperbenzoic acid (2.1 g) made. The mixture was stirred at room temperature for 4 hours and heated under reflux for 4 hours. The cooled solution was washed with sodium bicarbonate solution (20 x 20 ml), then with water (2 x 20 ml), dried over anhydrous magnesium sulphate, filtered, and evaporated *in vacuo* to give an orange solid. Purification by chromatography on silica (Merck, 100-230 mesh, 0.7 kg cm⁻²) eluting with ethyl acetate-petroleum ether (1:9) gave 4-cyano-1-(2,6-dichloro-4-trifluoromethanesulphonylphenyl)-5-nitro-3-trifluoromethylpyrazole (0.5 g) in the form of an orange solid, m.p. 168-169°C.

EXAMPLE 54Compound No. 127

To a stirred solution of diethylaminosulphur trifluoride (1.5 g) in dichloromethane (13 ml) cooled to -70°C, was added dropwise under nitrogen a solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formyl-3-trifluoromethylpyrazole (3.1 g) in dichloromethane (17 ml). After 1 hour at -70°C, the mixture was allowed to stand at room temperature overnight, then poured onto excess iced water. Extraction with dichloromethane gave a solution which was washed with water (2 x), dried over anhydrous magnesium sulphate and evaporated *in vacuo* to give a brown oil (3.26 g). Purification by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with hexane-ethyl acetate (5:1) gave 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-difluoromethyl-3-trifluoromethylpyrazole (1.15 g) [from ethyl acetate-hexane] in the form of a pale yellow solid, m.p. 88-90°C.

REFERENCE EXAMPLE 20

A mixture of 4-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (5.0 g; hereinbefore described in Example 21) and formic acid (120 ml) was treated with Raney nickel (5.1 g) and the mixture heated under reflux overnight. After cooling, the mixture was filtered, and the filtrate diluted with water (900 ml) and extracted with dichloromethane (4 x 100 ml). The combined extract was washed with sodium bicarbonate solution (2 x), then with water (1 x), dried over anhydrous magnesium sulphate, and evaporated *in vacuo* to give a brown solid (3.7 g), m.p. 80-82°C. This was 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formyl-3-trifluoromethylpyrazole.

EXAMPLE 55Compound No. 128

5 To a stirred solution of 5-amino-4-carboxy-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (15.0 g; hereinbefore described in Reference Example 6) in dry tetrahydrofuran (50 ml) was added, under nitrogen, a solution of boranetetrahydrofuran complex (1 Molar, 27.5 g) during 10 minutes keeping at -20°C. The solution was allowed to reach room temperature and stirred overnight. A further addition of the borane was made (10 ml), and the solution heated under reflux overnight. After cooling, a further addition of the borane
10 (20 ml) was made, and the solution again heated under reflux for 4 hours. After cooling, sodium hydroxide (6 N) solution was added to pH 11, and the solution extracted with dichloromethane. The organic phase was washed with water, dried over anhydrous magnesium sulphate, and evaporated in vacuo to give a brown oil. Purification by chromatography on silica (Merck, 40-230 mesh, 0.7 kg cm⁻²) eluting with hexane-ethyl acetate (2:1) gave 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methyl-3-trifluoromethylpyrazole (2.0 g), from toluene-hexane, m.p. 97-100°C, in the form of white crystals.
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In the following formulae it is to be understood that:

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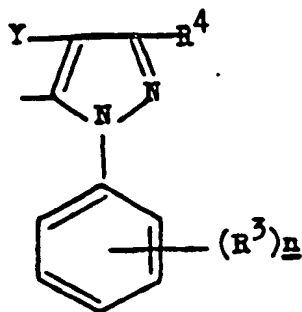
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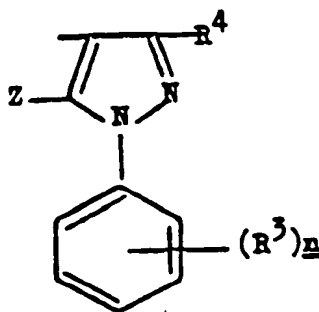
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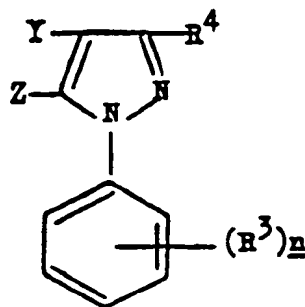
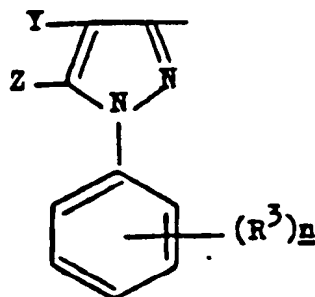
A^a represents



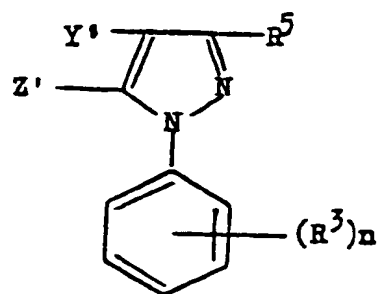
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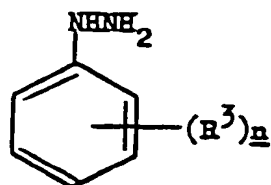
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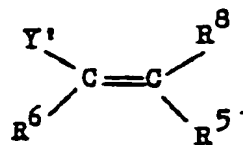
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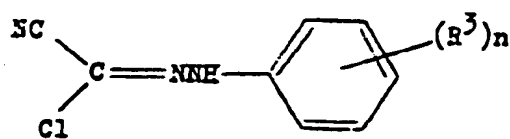
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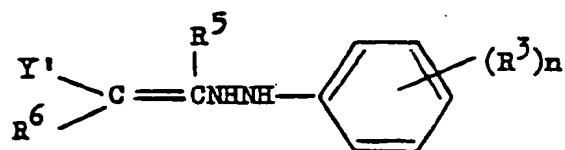
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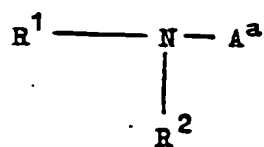
III



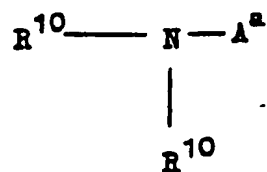
IV



V



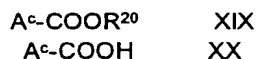
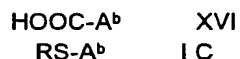
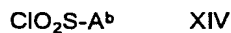
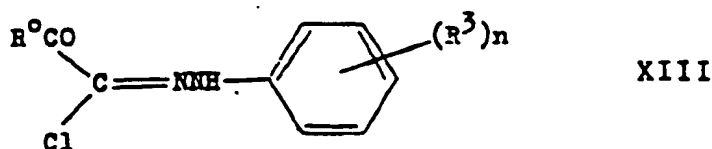
I B



VIII

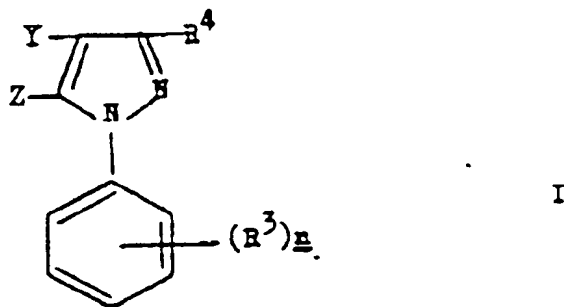
H-A^b
A^c-CH₂OH

XI
XII



Claims

1. A method for the control of arthropod, plant nematode or helminth pests at a locus which comprises treatment of the locus with an effective amount of a compound of the general formula:

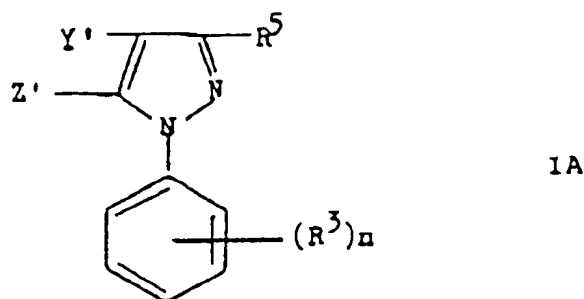


wherein Y represents a halogen atom, the cyano or nitro group or a group RSO_2 , RSO or RS in which R represents a straight- or branched-chain alkyl group containing from 1 to 6 carbon atoms which is unsubstituted or substituted by one or more halogen atoms, a cycloalkyl group containing from 3 to 5 carbon atoms, a straight- or branched-chain alkenyl group containing from 2 to 6 carbon atoms, the thiocyanato group, the sulphamoyl group which is unsubstituted or substituted by one or two straight- or branched-chain alkyl groups which may be the same or different and contain from 1 to 6 atoms, the carbamoyl group which may be unsubstituted or substituted by one or two straight- or branched-chain alkyl groups which may be the same or different and contain from 1 to 6 carbon atoms, a straight- or branched-chain alkoxycarbonyl group containing from 2 to 7 carbon atoms, a straight- or branched-chain alkanoyl group containing from 2 to 7 carbon atoms, or a straight- or branched-chain alkyl group containing from 1 to 6 carbon atoms which is unsubstituted or substituted by one or more halogen atoms, Z represents the hydrogen atom, or the amino group $-\text{NR}^1\text{R}^2$ wherein R^1 and R^2 , which may be the same or different, each represents

a hydrogen atom or a straight- or branched-chain alkyl group (containing from 1 to 6 carbon atoms, and which is unsubstituted or substituted by straight- or branched-chain alkoxycarbonyl of 2 to 5 carbon atoms), cycloalkyl group containing from 3 to 6 carbon atoms, formyl group, straight- or branched-chain alkanoyl group (which contains from 2 to 7 carbon atoms or together form a 5 or 6 membered cyclic imide with the nitrogen atom to which they are attached and themselves are unsubstituted or substituted by one or more halogen atoms) or cycloalkylcarbonyl group (which contains from 4 to 7 carbon atoms) or straight- or branched-chain alkoxycarbonyl group (which contains from 2 to 7 carbon atoms and themselves are unsubstituted or substituted by one or more halogen atoms), or Z represents a straight- or branched-chain alkylsulphenylamino group containing from 1 to 4 carbon atoms, a straight- or branched-chain alkoxymethyleneamino group containing from 2 to 5 carbon atoms which is unsubstituted or substituted on methylene by a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms, or represents a halogen atom, a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms, the carboxy group, or straight- or branched-chain alkylthio, alkylsulphinyl or alkylsulphonyl group containing from 1 to 6 carbon atoms which is unsubstituted or substituted by one or more halogen atoms, or represents a straight- or branched-chain trialkylsilylmethyl group containing from 1 to 6 carbon atoms in each alkyl group which may be the same or different, a trialkylsilyl group containing from 1 to 6 carbon atoms in each alkyl group which may be the same or different or the cyano or nitro group, R³ represents a halogen atom, a straight- or branched-chain alkyl or alkoxy group containing from 1 to 4 carbon atoms which is unsubstituted or substituted by one or more halogen atoms, a straight- or branched-chain alkylthio or alkylsulphinyl group containing from 1 to 4 carbon atoms which is substituted by one or more halogen atoms, the nitro or cyano group or a straight- or branched-chain alkylsulphonyl group containing from 1 to 4 carbon atoms which is unsubstituted or substituted by one or more halogen atoms, and R⁴ represents a cycloalkyl group containing from 3 to 6 carbon atoms, and n represents an integer from 1 to 5 inclusive, and, when Z represents a carboxy group, salts thereof with pesticidally-acceptable bases.

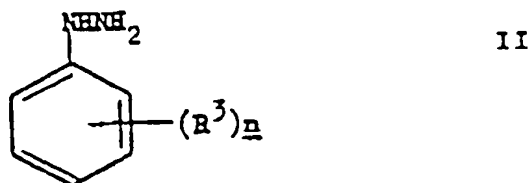
2. A method according to claim 1 wherein in general formula I (R³)_n represents 2,4,6-trichloro, 2,3,5,6-tetrachloro, 2-chloro-4-trifluoromethyl, 2,3,5,6-tetrafluoro-4-trifluoromethyl, 2,6-dichloro-4-trifluoromethylthio, 2-chloro-3,5,6-trifluoro-4-trifluoromethyl, 2,6-dichloro-3,5-difluoro-4-trifluoromethyl, 2,6-dichloro-4-nitro, 2,6-dichloro-4-trifluoromethylsulphinyl, 2,6-dichloro-4-methanesulphonyl or 2,6-dichloro-4-trifluoromethanesulphonyl substitution.
3. A method according to claim 1 wherein in general formula I (R³)_n represents 2,6-dichloro-4-trifluoromethyl or 2,6-dichloro-4-trifluoromethoxy substitution.
4. An arthropodicidal, plant nematocidal or anthelmintic composition which comprises at least one compound of general formula I, or a pesticidally acceptable salt thereof, in association with one or more compatible diluents or carriers.
5. A compound of general formula I, wherein the various symbols are as defined in claim 1, and salts thereof.
6. A compound according to claim 5 wherein (R³)_n represents 2,4,6-trichloro, 2,3,5,6-tetrachloro, 2-chloro-4-trifluoromethyl, 2,3,5,6-tetrafluoro-4-trifluoromethyl, 2,6-dichloro-4-trifluoromethylthio, 2-chloro-3,5,6-trifluoro-4-trifluoromethyl, 2,6-dichloro-3,5-difluoro-4-trifluoromethyl, 2,6-dichloro-4-nitro, 2,6-dichloro-4-trifluoromethylsulphinyl, 2,6-dichloro-4-methanesulphonyl or 2,6-dichloro-4-trifluoromethanesulphonyl substitution.
7. A compound according to claim 5 wherein (R³)_n represents 2,6-dichloro-4-trifluoromethyl or 2,6-dichloro-4-trifluoromethoxy substitution.
8. A process for the preparation of a compound of general formula I depicted in claim 1 wherein the various symbols are as defined in claim 5 which comprises:

(A) when the compound of general formula I conforms to the general formula:

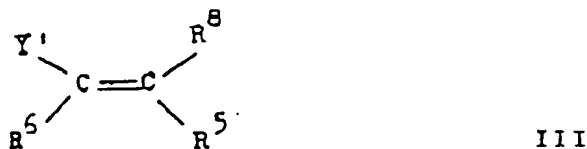


15 wherein Y' represents the cyano or nitro group or a group RSO₂, RSO or RS, wherein R is as defined in claim 1, a straight- or branched-chain alkoxy carbonyl group containing from 2 to 7 carbon atoms, or a straight- or branched-chain alkyl group containing from 1 to 6 carbon atoms which is unsubstituted or substituted by one or more halogen atoms, Z' represents the unsubstituted amino group or a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms, and R⁵ represents a cycloalkyl group containing from 3 to 6 carbon atoms,

20 (i) the reaction of a compound of the general formula:



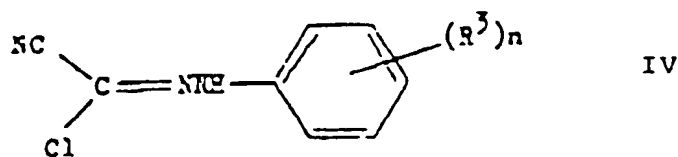
30 wherein R³ and n are as defined in claim 1, or an acid addition salt thereof with (1), when R⁵ in the compound of general formula IA represents a cycloalkyl group containing from 3 to 6 carbon atoms, a compound of the general formula:



45 wherein Y' and R⁵ are as hereinbefore defined, R⁶ represents the cyano group or a straight- or branched-chain alkanoyl group containing from 2 to 5 carbon atoms and R⁸ represents a straight- or branched-chain alkoxy group containing from 1 to 4 carbon atoms, the hydroxy group or a fluorine, chlorine or bromine atom, or

50 (B) when Z' in general formula IA represents the unsubstituted amino group, by reacting a compound of general formula Y'CH₂CN with a compound of general formula II in the presence of a compound of the general formula R⁷C(R⁹)₃ wherein R⁷ represents a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms which is unsubstituted or substituted by one or more halogen atoms or a cycloalkyl group containing from 3 to 6 carbon atoms and R⁹ represents an alkoxy group in an inert organic solvent at a temperature from ambient to reflux;

(C) when Z' in general formula IA represents the unsubstituted amino group and R⁵ represents the cyano group by the reaction of a compound of the general formula



wherein R^3 and n are as defined in claim 1, with a compound of general formula $Y'CH_2CN$, wherein Y' is as hereinbefore defined;

and preparing other compounds of general formula I by the conversion, as hereinbefore described, of one or more substituents Y , Z , R^3 and R^4 , or substituents corresponding thereto, into substituents Y , Z , R^3 and R^4 as defined in claim 1; and, when Z represents the carboxy group, optionally converting a compound of general formula I into a salt thereof.

9. Intermediate compounds of general formula I wherein Y represents the hydrogen atom, the formyl or carboxy group, a straight- or branched-chain alkanoyl group containing from 2 to 6 carbon atoms which is substituted by one or more halogen atoms, the dithio group (which joins two pyrazole rings), the amino group, the $-SO_2Cl$ group, a straight- or branched-chain carboxyalkyl group containing from 2 to 6 carbon atoms, Z represents the carbamoyl group or a straight- or branched-chain alkoxycarbonyl group containing from 2 to 7 carbon atoms or the diphenoxycarbonylamino group, $(R^3)_n$ substitution is as defined in claim 2 or 3 or R^4 represents the amino, hydroxymethyl, carboxy or carbamoyl group or a straight- or branched-chain alkoxycarbonyl or alkoxycarbonylamino group containing from 2 to 7 carbon atoms.
10. A compound of general formula I as defined in claim 1, or a pesticidally acceptable salt thereof, for use in the manufacture of a medicament for the treatment of an arthropod or helminth infection.



European Patent
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EUROPEAN SEARCH REPORT

Application Number

EP 93 11 5360

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 5)
P,X	EP-A-0 201 852 (BAYER) * Page 2, line 30 - page 4, line 19; page 9, line 9 - page 12, line 2; page 23, line 3 - page 33, line 24; page 38, line 26 - page 40, line 28; page 50, line 1 - page 54, line 17; page 75, compound 66; page 90, compounds 192,193; claims *	1-10	A 01 N 43/56 A 01 N 55/00 C 07 D 231/38 A 61 K 31/415 C 07 F 7/08 C 07 D 231/44 C 07 D 231/40 C 07 D 231/18 C 07 D 231/16 C 07 D 231/14 C 07 D 231/12
P,X	EP-A-0 200 872 (BAYER) * Page 55, line 21 - page 64, line 19; page 68, line 28 - page 72, line 27; claims *	1-10	
D,A	JOURNAL OF HETEROCYCLIC CHEMISTRY, vol. 12, no. 12, December 1975, pages 1199-1205, Provo, Utah, US; P.L. SOUTHWICK et al.: "Preparation of 4,6-diaminopyrazolo(3,4-d)pyrimidines with variations in substitution at the 1- and 3-positions(1)" * Tables IV,V *	1-10	
D,A	US-A-3 760 084 (J.W. MARSICO Jr. et al.) * Claims *	1-10	
A	US-A-4 145 554 (R.G. JONES) * Column 2, line 40 - column 5, line 51; column 6, lines 3-12,17-26,31-40; column 37, line 33 - column 38, line 32, * & US-A-4 066 716 (Cat. D) *	1-10	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29-10-1993	Examiner FLETCHER A S
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application I : document cited for other reasons & : member of the same patent family, corresponding document</p>			

EPO FORM 1503 01.82 (P0401)



European Patent
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EUROPEAN SEARCH REPORT

Application Number

EP 93 11 5360

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 5)
A	IL FARMACO ED. SCIENTIFICA, vol. XXXVIII, no. 4, April 1983, pages 274-282, Pavia, IT; P. GIORI et al.: "Synthesis and antifungal activity of pyrazole derivatives containing sulfurated functions" * Whole article *	1-10	
A	AU-A- 508 225 (COMMONWEALTH SCIENTIFIC AND INDUSTRIAL RESEARCH ORGANIZATION) * Claims *	1-10	
A	US-A-2 998 419 (C.L. DICKINSON et al.) * Example 8; column 11, lines 14-20; claims 19,20 *	1-10	
A	US-A-3 423 424 (D.L. TREPANIER) * Whole document *	1	
A	CHEMICAL ABSTRACTS, vol. 91, no. 25, 17th December 1979, page 181, abstract no. 205651p, Columbus, Ohio, US; & JP-A-79 84 032 (ISHIHARA SANGYO KAISHA LTD) -----	1	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl. 5)
Place of search THE HAGUE		Date of completion of the search 29-10-1993	Examiner FLETCHER A S
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document</p>			

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